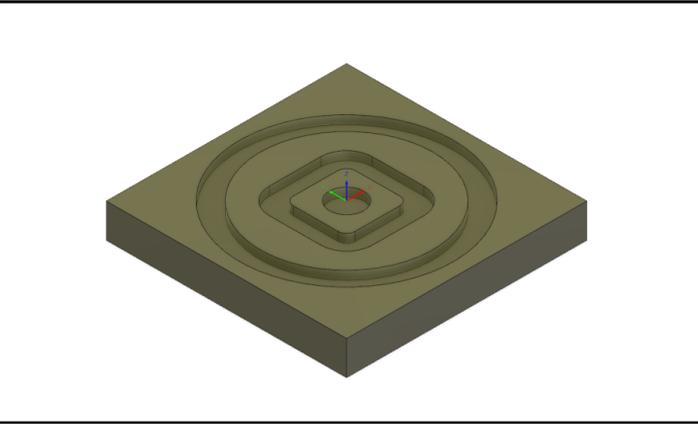
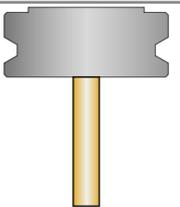


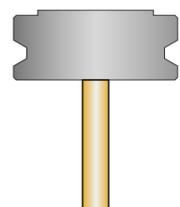
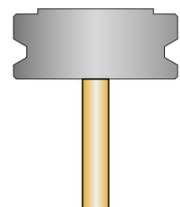
Setup Sheet for Program 1001

Job Description: Setup1
 Document Path: Test_model v1

Setup	
<p>WCS: #1</p> <p>Stock: DX: 140mm DY: 140mm DZ: 20mm</p> <p>Part: DX: 140mm DY: 140mm DZ: 20mm</p> <p>Stock Lower in WCS #1: X: -70mm Y: -70mm Z: -20mm</p> <p>Stock Upper in WCS #1: X: 70mm Y: 70mm Z: 0mm</p>	

Total
<p>NUMBER OF OPERATIONS: 3</p> <p>NUMBER OF TOOLS: 1</p> <p>TOOLS: T1</p> <p>MAXIMUM Z: 15mm</p> <p>MINIMUM Z: -5mm</p> <p>MAXIMUM FEEDRATE: 300mm/min</p> <p>MAXIMUM SPINDLE SPEED: 5000rpm</p> <p>CUTTING DISTANCE: 1987.36mm</p> <p>RAPID DISTANCE: 171.66mm</p> <p>ESTIMATED CYCLE TIME: 7m:35s</p>

Tools		
<p>T1 D1 L1</p> <p>Type: flat end mill</p> <p>DIAMETER: 10mm</p> <p>LENGTH: 50mm</p> <p>FLUTES: 4</p>	<p>MINIMUM Z: -5mm</p> <p>MAXIMUM FEED: 300mm/min</p> <p>MAXIMUM SPINDLE SPEED: 5000rpm</p> <p>CUTTING DISTANCE: 1987.36mm</p> <p>RAPID DISTANCE: 171.66mm</p> <p>ESTIMATED CYCLE TIME: 7m:20s (96.7%)</p>	<p>HOLDER: BT40 - Blank1</p> 

Operations			
<p>Operation 1/3</p> <p>DESCRIPTION: 2D Pocket1</p> <p>STRATEGY: Pocket 2D</p> <p>WCS: #1</p> <p>TOLERANCE: 0.1mm</p> <p>STOCK TO LEAVE: 0mm</p> <p>MAXIMUM STEPOVER: 6mm</p>	<p>MAXIMUM Z: 15mm</p> <p>MINIMUM Z: -5mm</p> <p>MAXIMUM SPINDLE SPEED: 5000rpm</p> <p>MAXIMUM FEEDRATE: 300mm/min</p> <p>CUTTING DISTANCE: 221.89mm</p> <p>RAPID DISTANCE: 29mm</p> <p>ESTIMATED CYCLE TIME: 53s (11.7%)</p> <p>COOLANT: Flood</p>	<p>T1 D1 L1</p> <p>Type: flat end mill</p> <p>DIAMETER: 10mm</p> <p>LENGTH: 50mm</p> <p>FLUTES: 4</p>	
<p>Operation 2/3</p> <p>DESCRIPTION: 2D Pocket2</p> <p>STRATEGY: Pocket 2D</p> <p>WCS: #1</p> <p>TOLERANCE: 0.1mm</p> <p>STOCK TO LEAVE: 0mm</p> <p>MAXIMUM STEPOVER: 6mm</p>	<p>MAXIMUM Z: 15mm</p> <p>MINIMUM Z: -5mm</p> <p>MAXIMUM SPINDLE SPEED: 5000rpm</p> <p>MAXIMUM FEEDRATE: 300mm/min</p> <p>CUTTING DISTANCE: 705.71mm</p> <p>RAPID DISTANCE: 96.04mm</p> <p>ESTIMATED CYCLE TIME: 2m:39s (34.8%)</p> <p>COOLANT: Flood</p>	<p>T1 D1 L1</p> <p>Type: flat end mill</p> <p>DIAMETER: 10mm</p> <p>LENGTH: 50mm</p> <p>FLUTES: 4</p>	
<p>Operation 3/3</p> <p>DESCRIPTION: 2D Pocket3</p> <p>STRATEGY: Pocket 2D</p> <p>WCS: #1</p> <p>TOLERANCE: 0.1mm</p> <p>STOCK TO LEAVE: 0mm</p> <p>MAXIMUM STEPOVER: 6mm</p>	<p>MAXIMUM Z: 15mm</p> <p>MINIMUM Z: -5mm</p> <p>MAXIMUM SPINDLE SPEED: 5000rpm</p> <p>MAXIMUM FEEDRATE: 300mm/min</p> <p>CUTTING DISTANCE: 1059.76mm</p> <p>RAPID DISTANCE: 46.62mm</p> <p>ESTIMATED CYCLE TIME: 3m:49s (50.2%)</p> <p>COOLANT: Flood</p>	<p>T1 D1 L1</p> <p>Type: flat end mill</p> <p>DIAMETER: 10mm</p> <p>LENGTH: 50mm</p> <p>FLUTES: 4</p>	