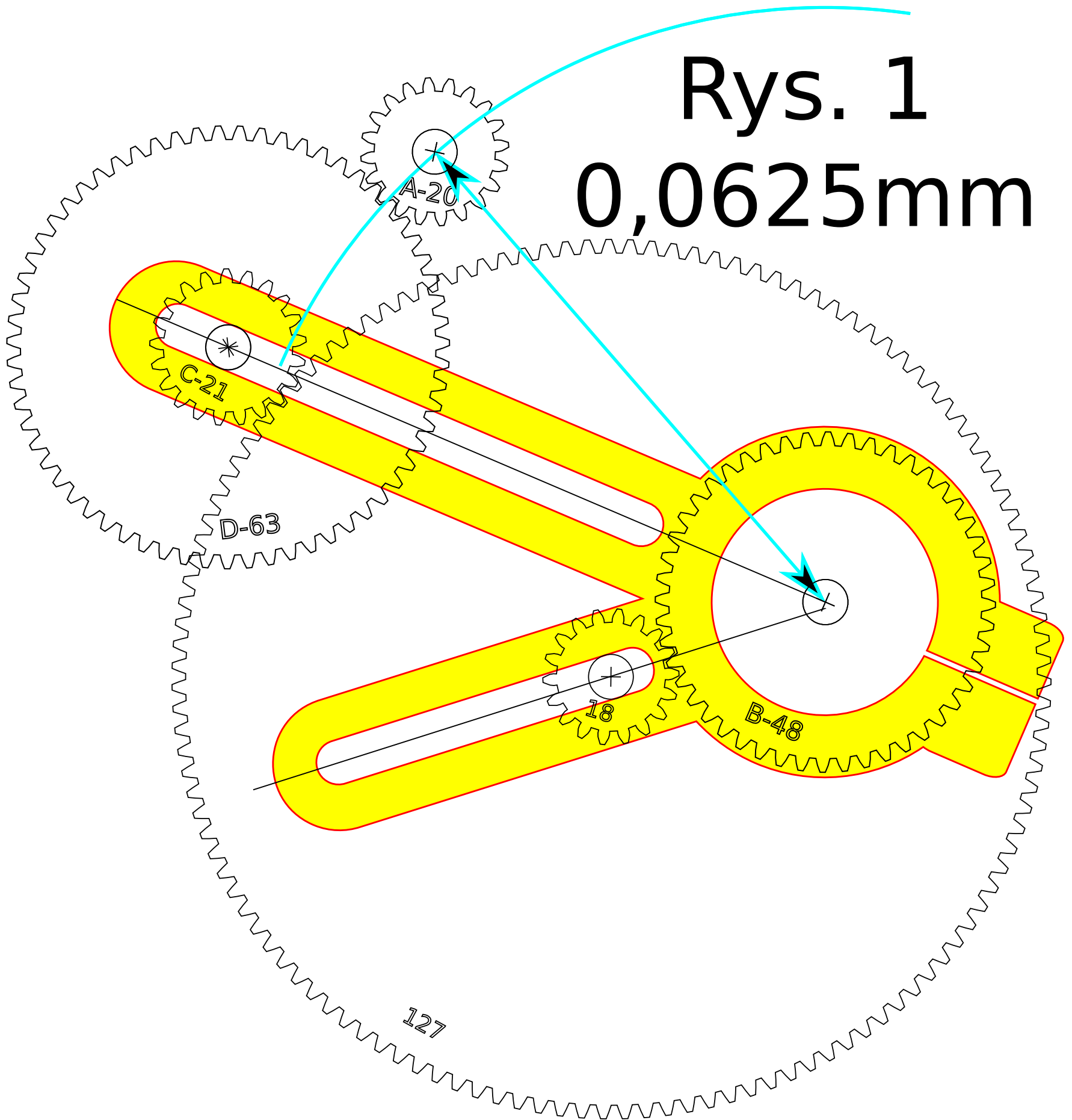


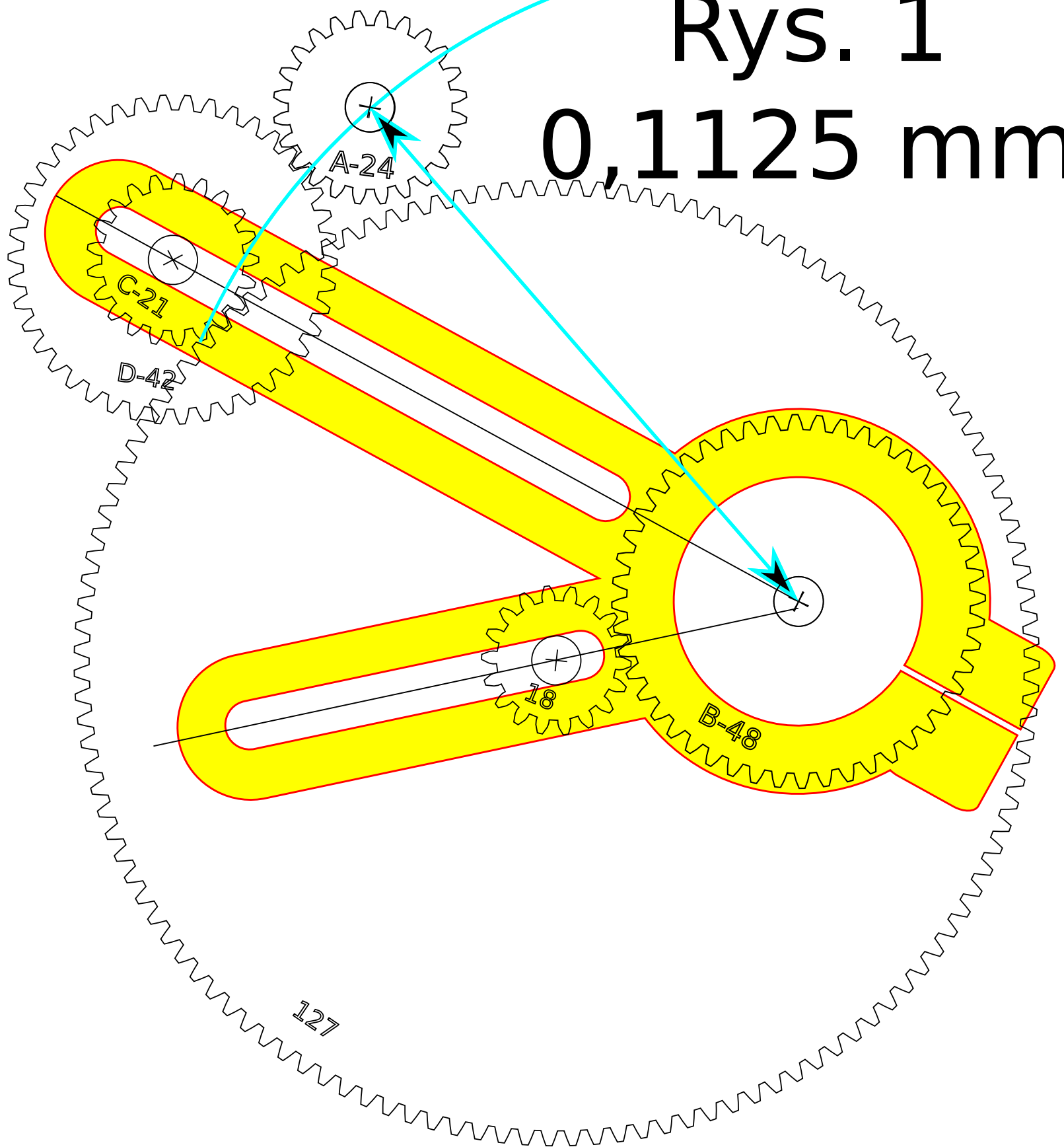
# Rys. 1

## 0,0625mm



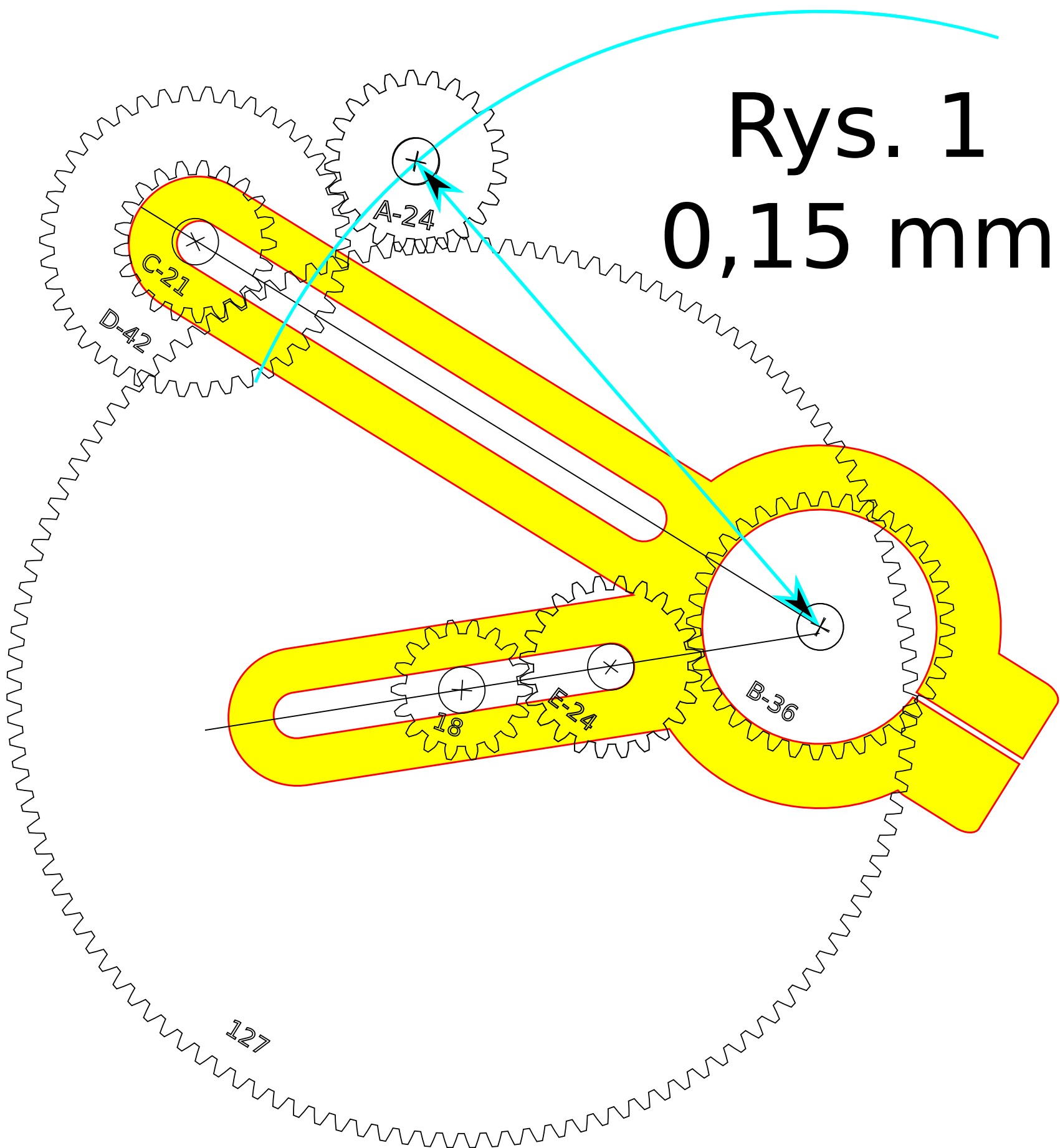
# Rys. 1

## 0,1125 mm



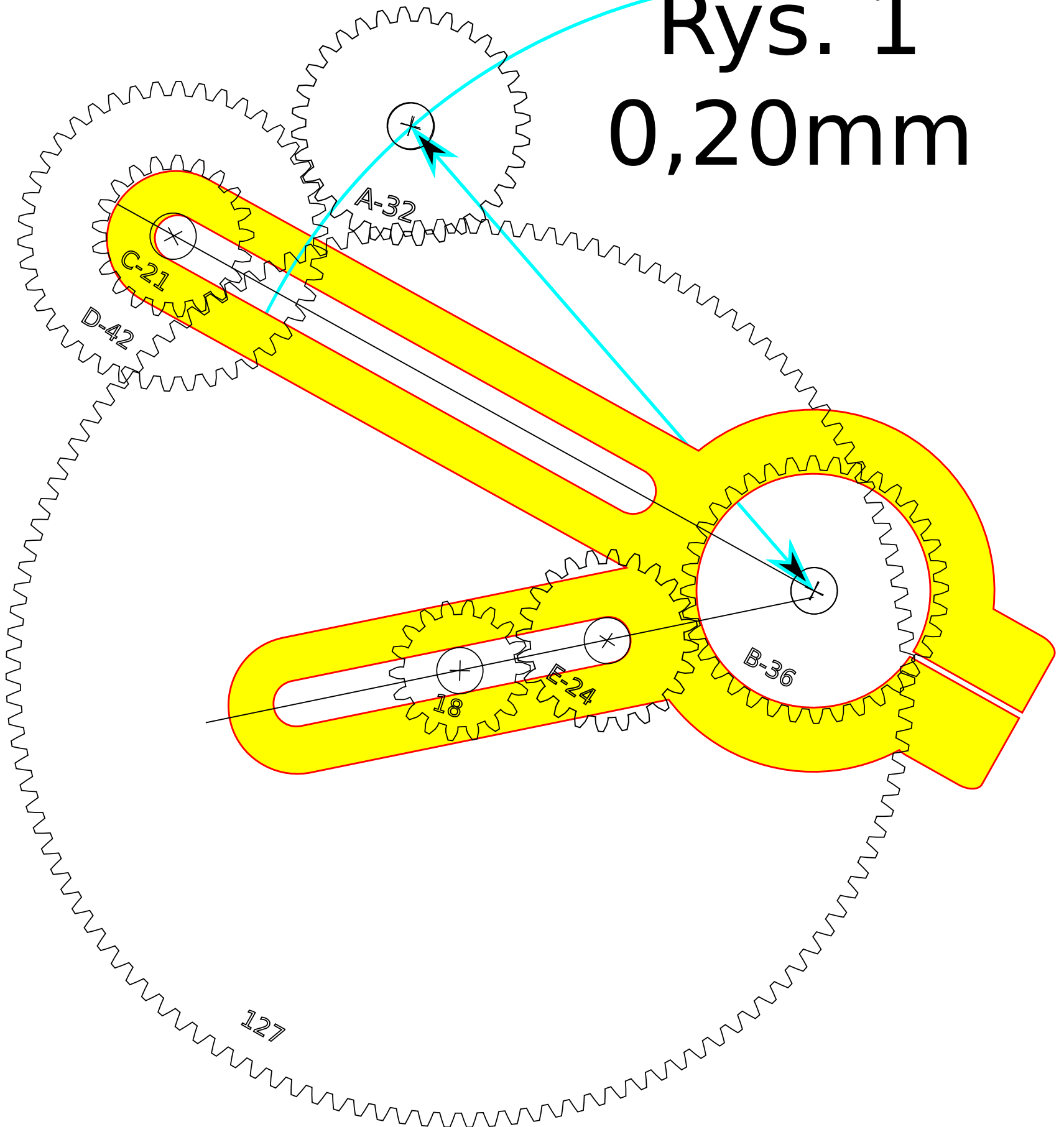
# Rys. 1

## 0,15 mm

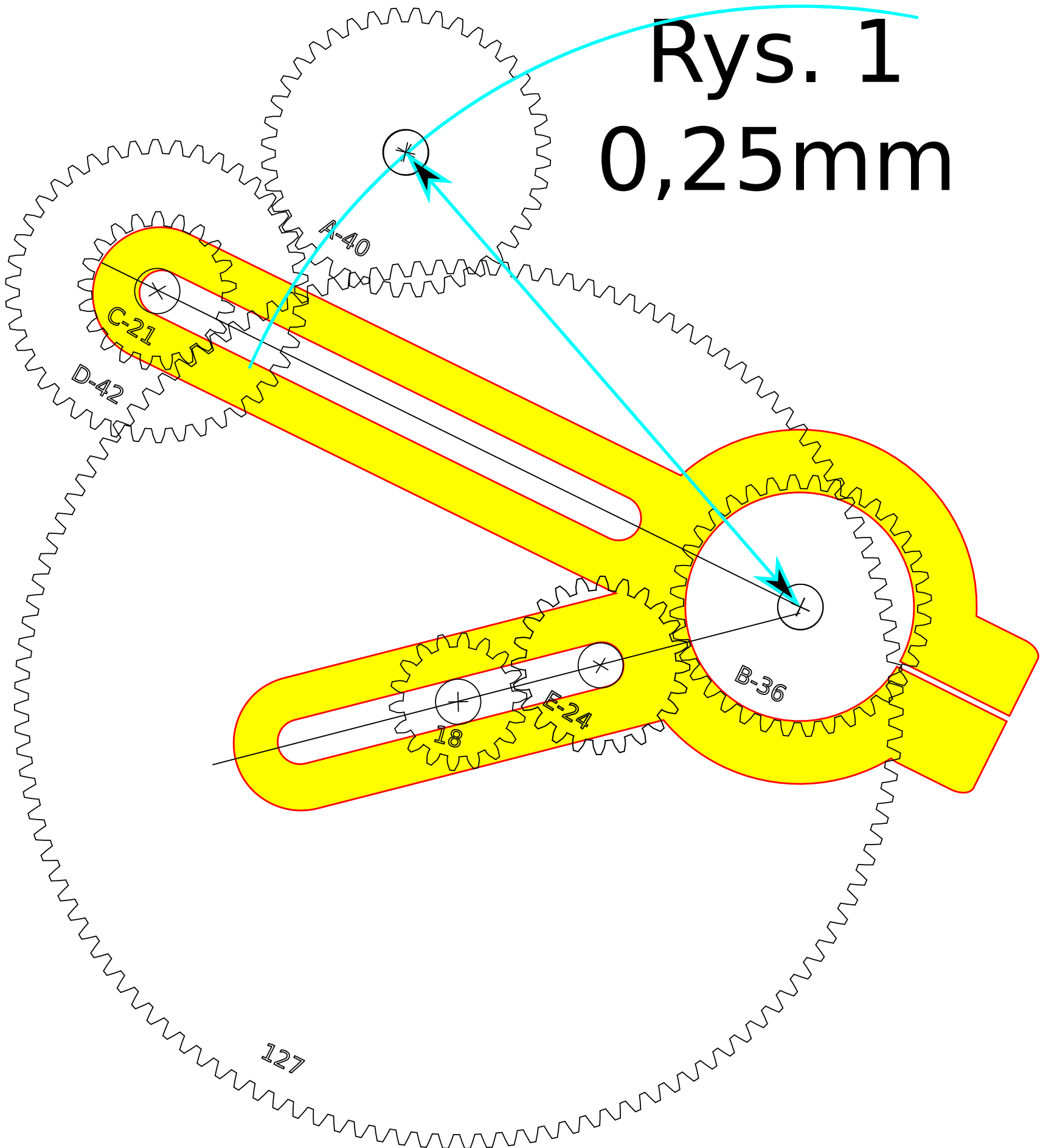


# Rys. 1

## 0,20mm



Rys. 1  
0,25mm



**Rys. 1**  
**0,3 mm**

0,3 mm

The diagram illustrates a mechanical assembly with several components labeled:

- A-56**: A large gear at the top.
- B-36**: A gear mounted on a shaft at the bottom right.
- C-21**: A gear mounted on a shaft at the top left.
- D-42**: A gear meshing with C-21.
- E-24**: A gear meshing with B-36.
- F-18**: A gear meshing with E-24.
- G-127**: A very large gear at the bottom.

Two shafts are shown, each with a central bearing support (marked with a cross) and two gears. The shafts are connected by a belt or chain drive system, indicated by the curved arrows. The text "Rys. 1" and "0,35mm" is present in the upper right corner.

# Rys. 1

0,35mm

A-56

C-21

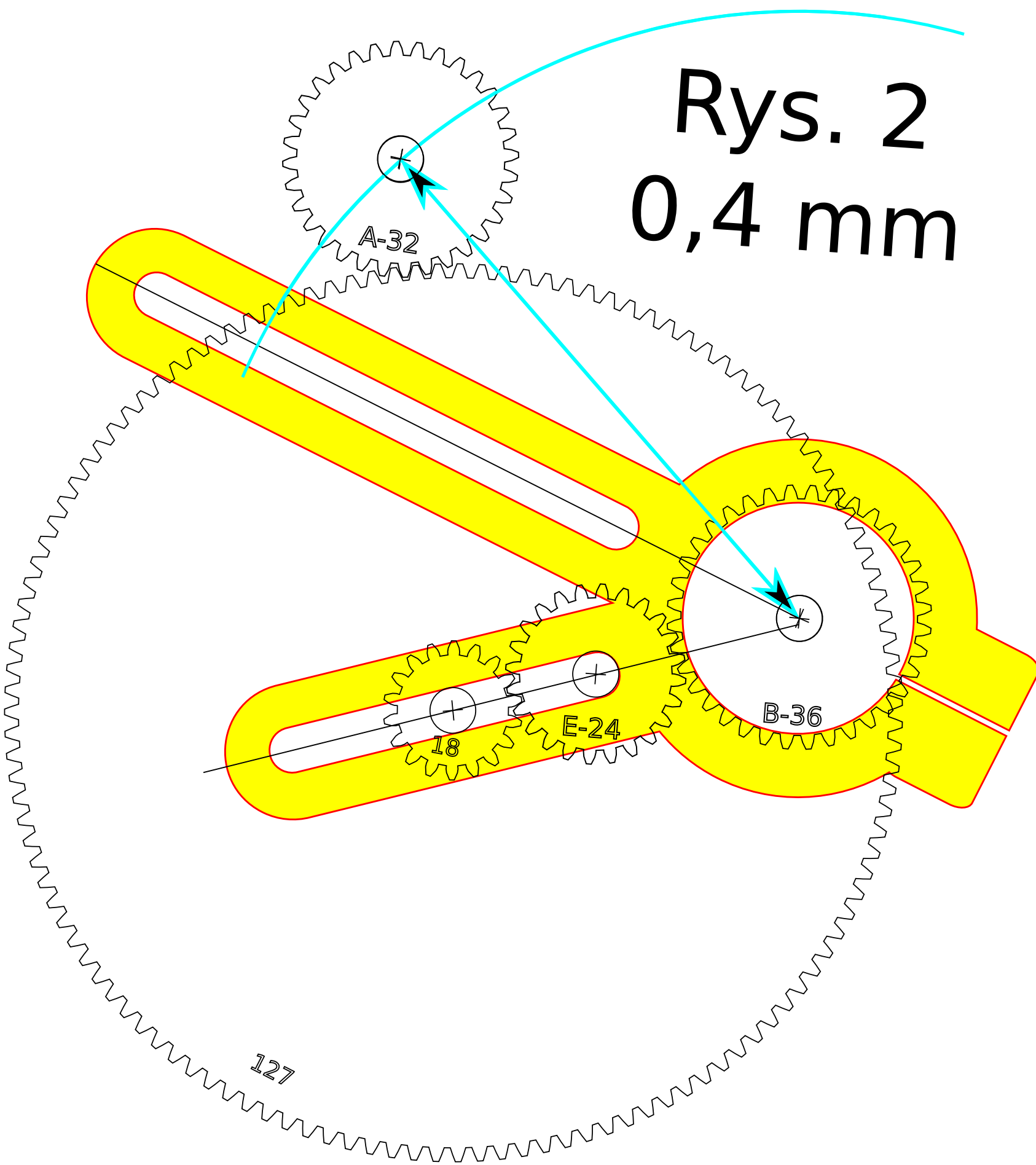
D-42

B-36

E-24

18

127



Rys. 2  
0,4 mm

A-32

B-36

E-24

18

127



B-36

E-24

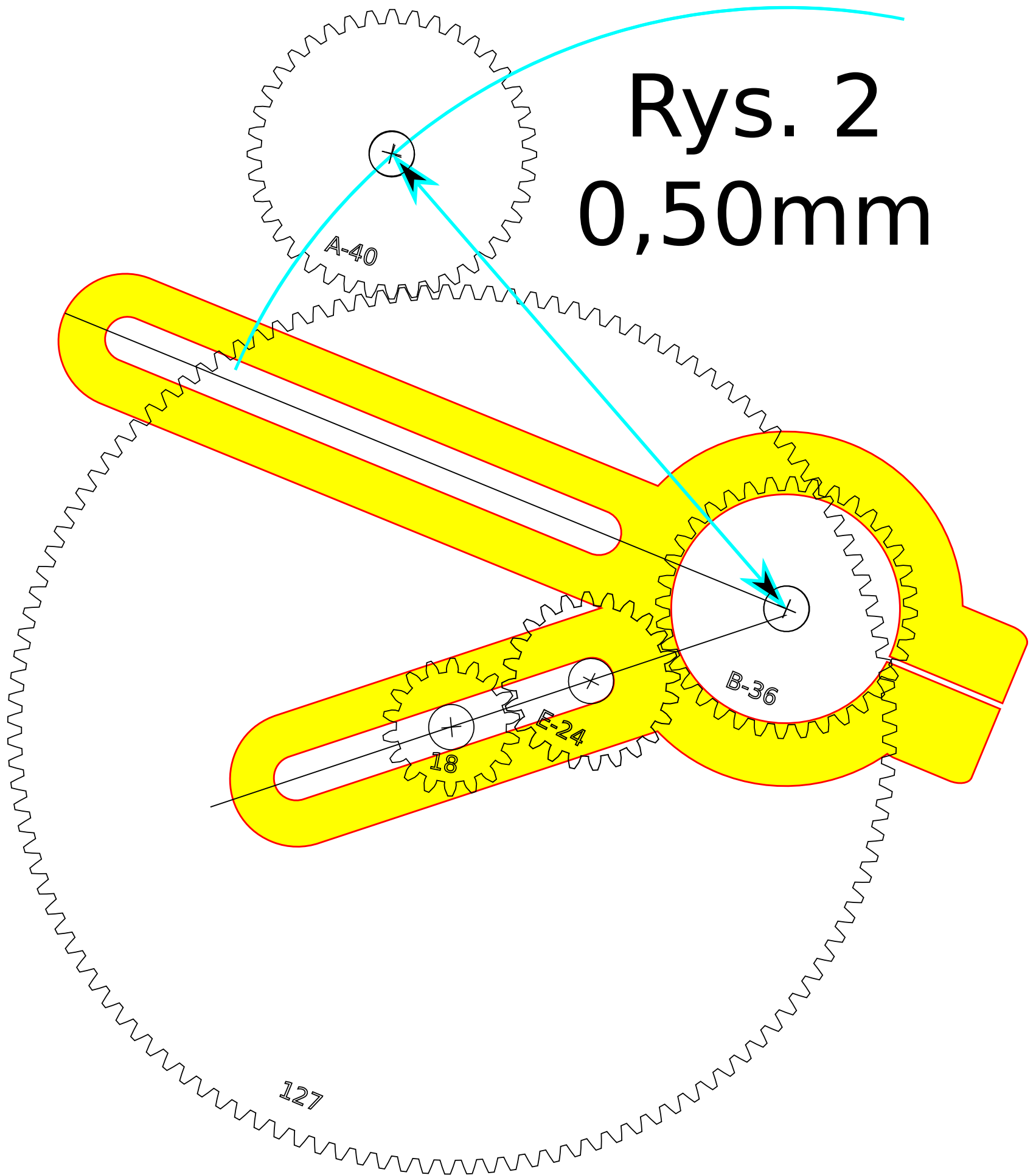
18

127

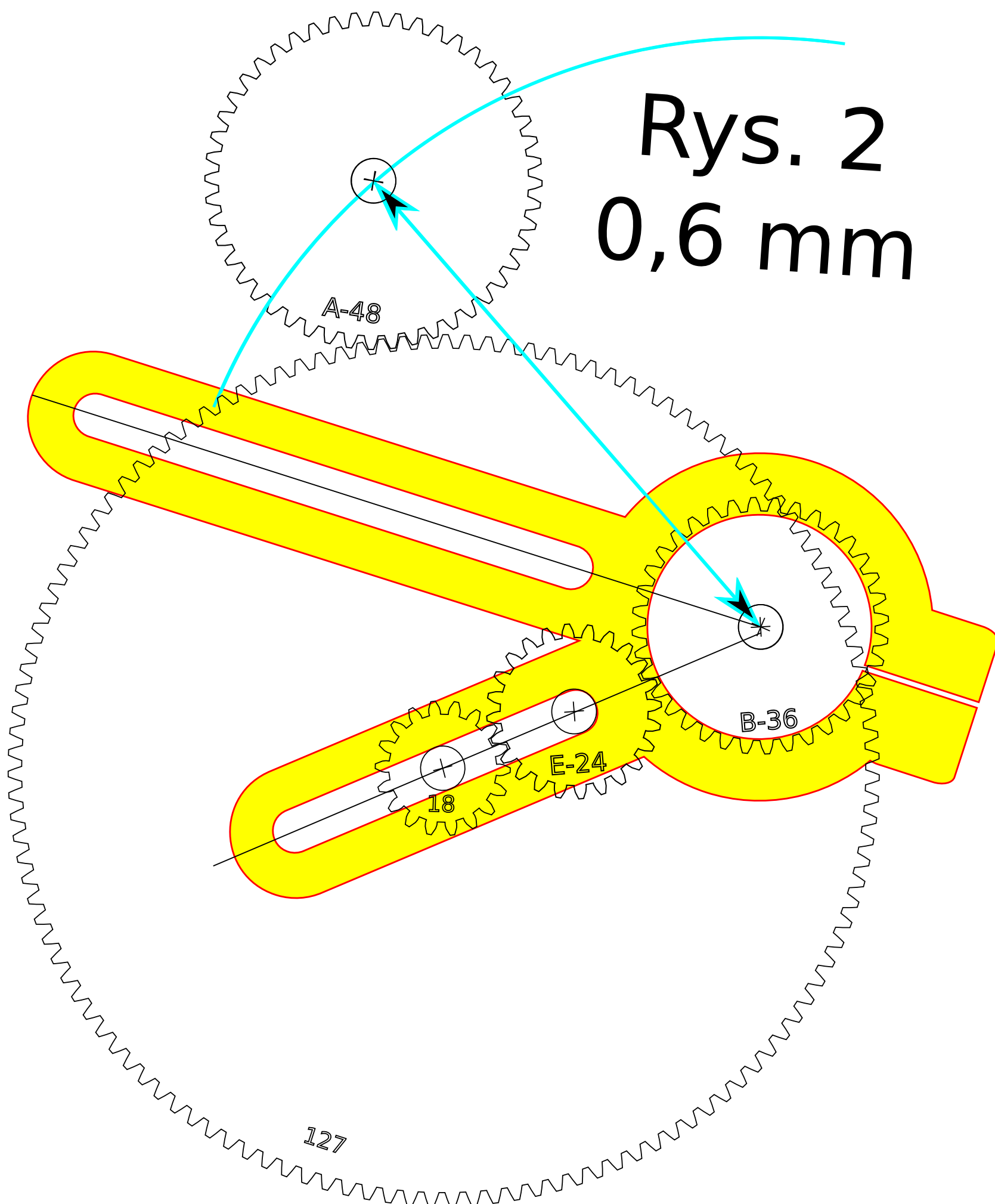
A-36

# Rys. 2

## 0,50mm

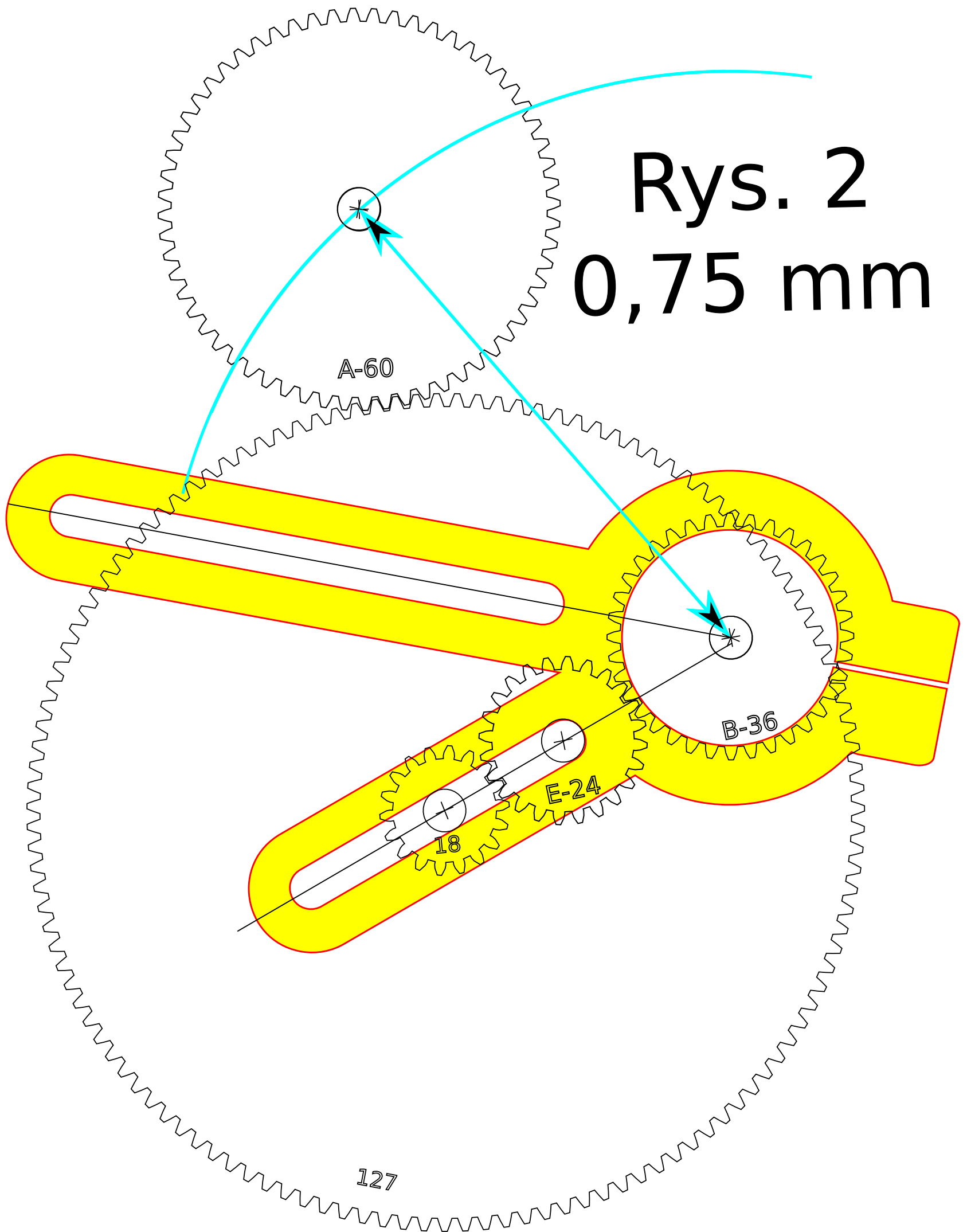


Rys. 2  
0,6 mm



# Rys. 2

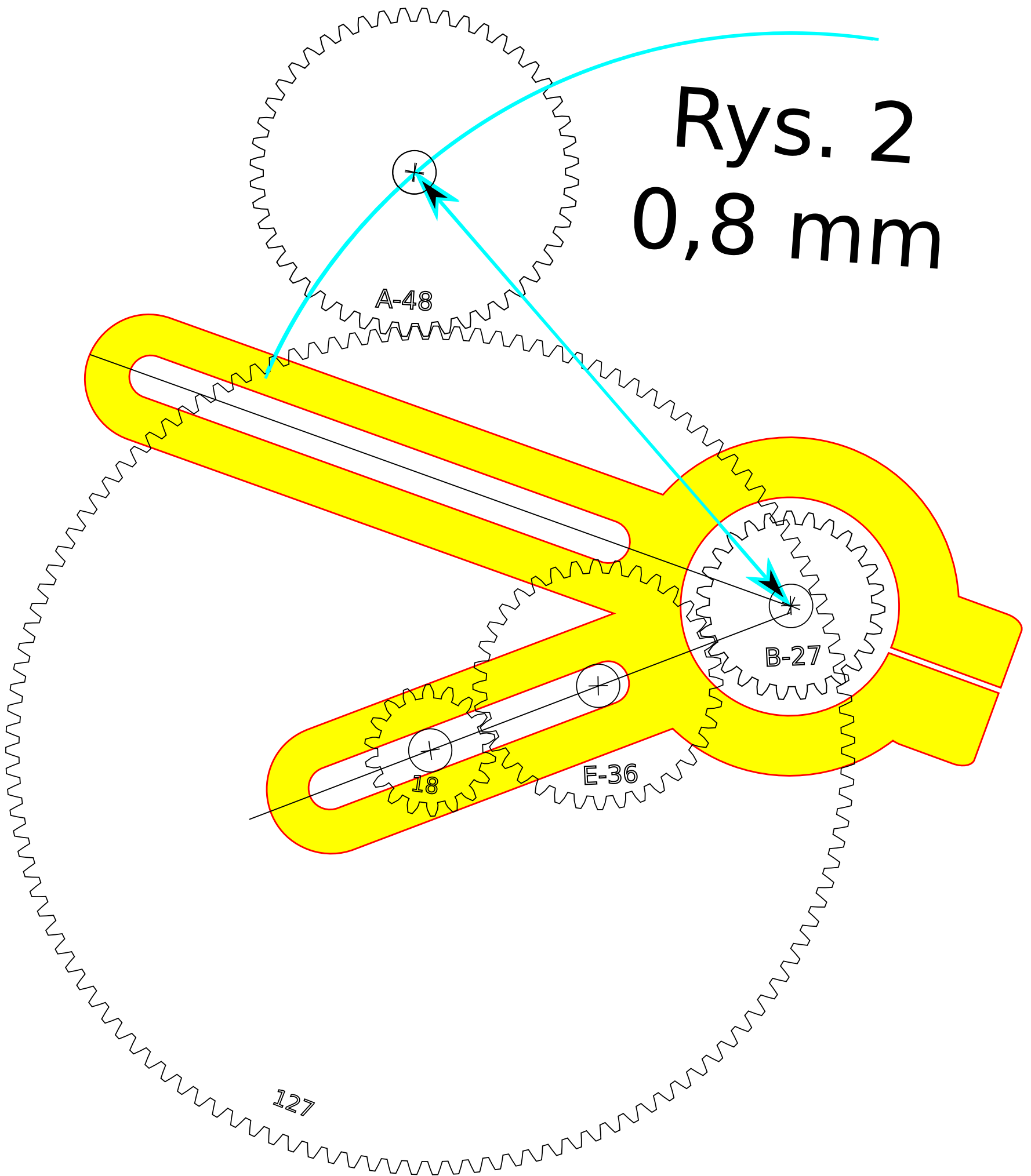
## 0,75 mm



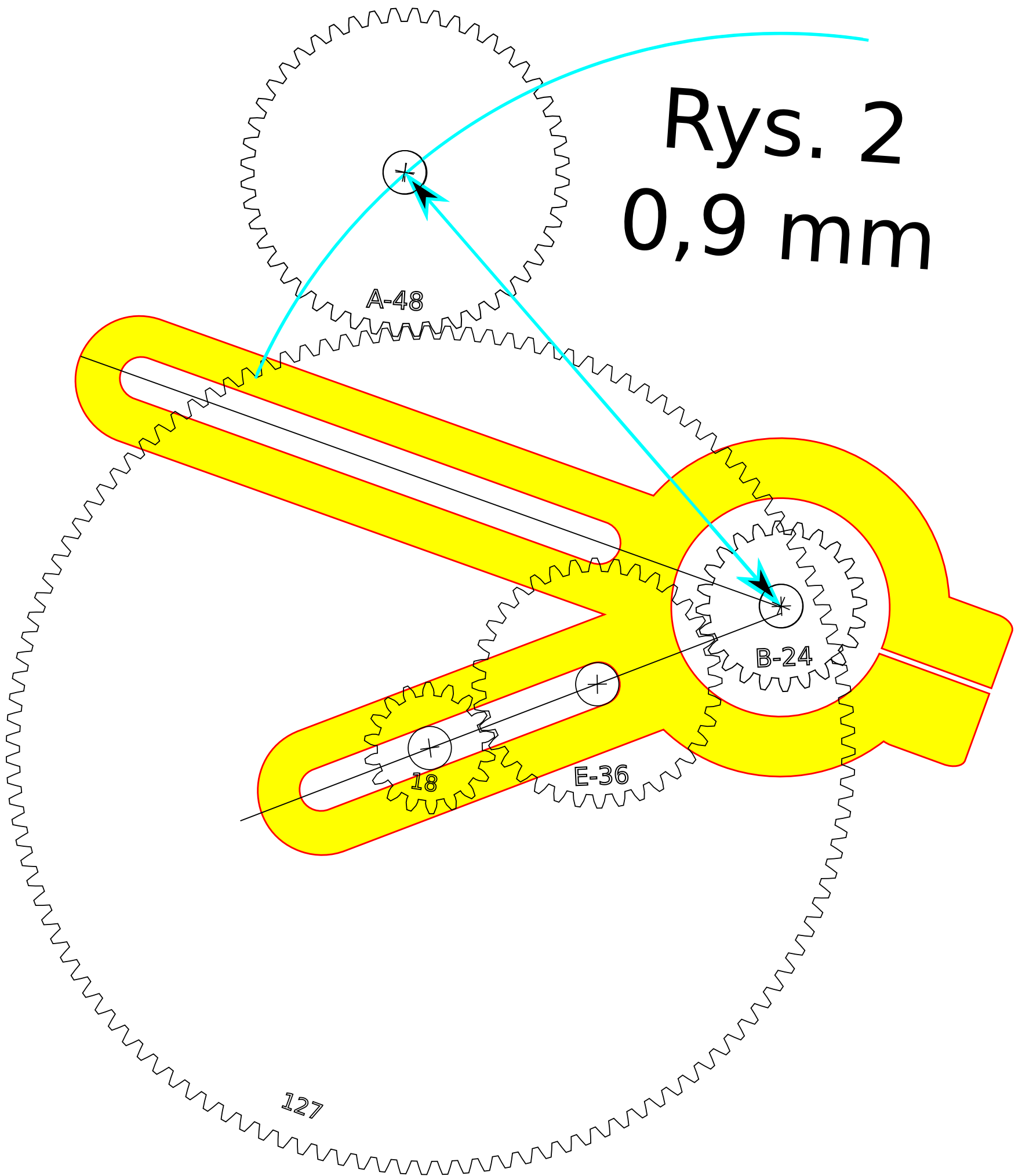
Rys. 2

0,8 mm

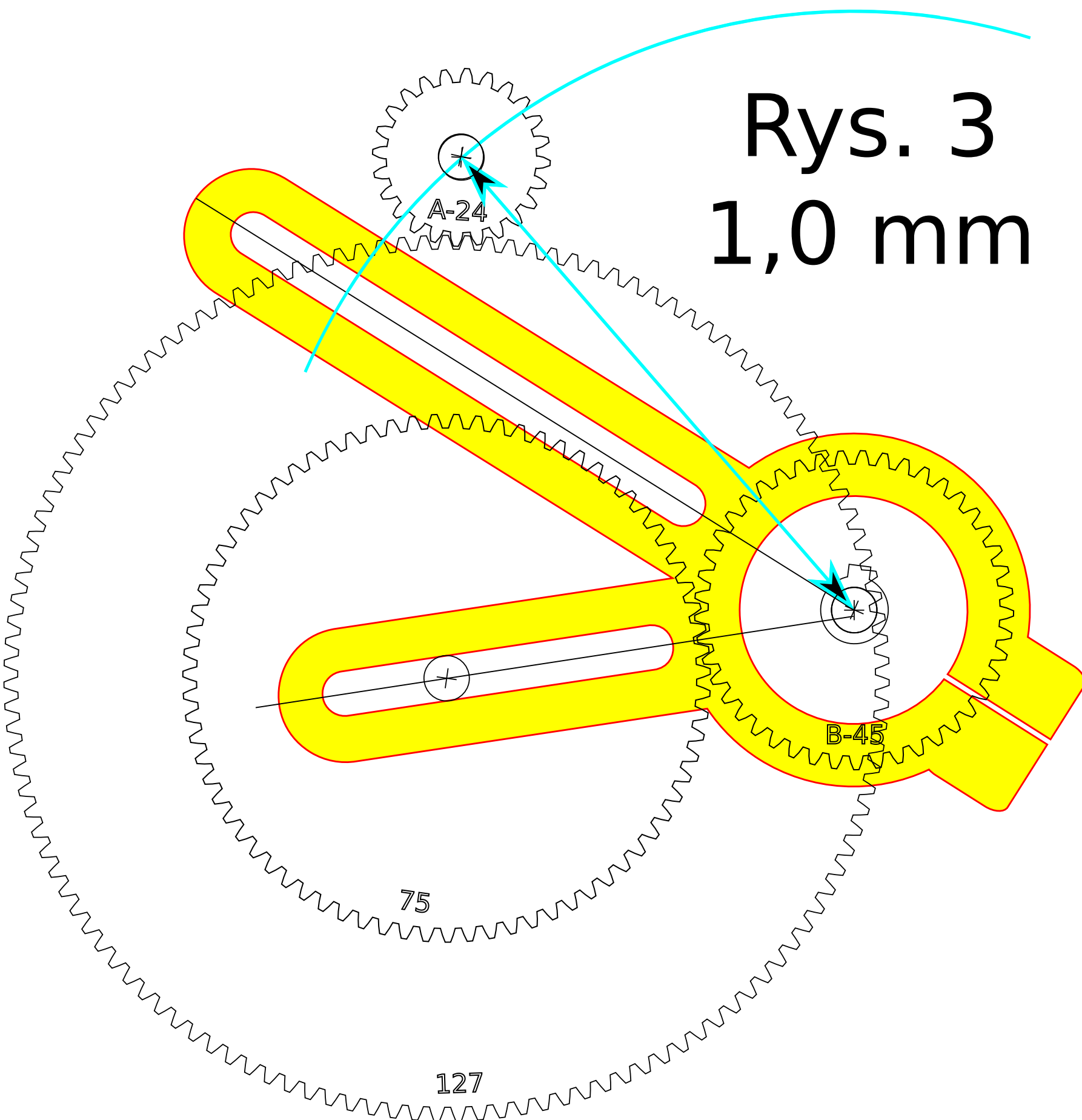
A-48



Rys. 2  
0,9 mm



1,0 mm



**Rys. 3**  
**1,25 mm**

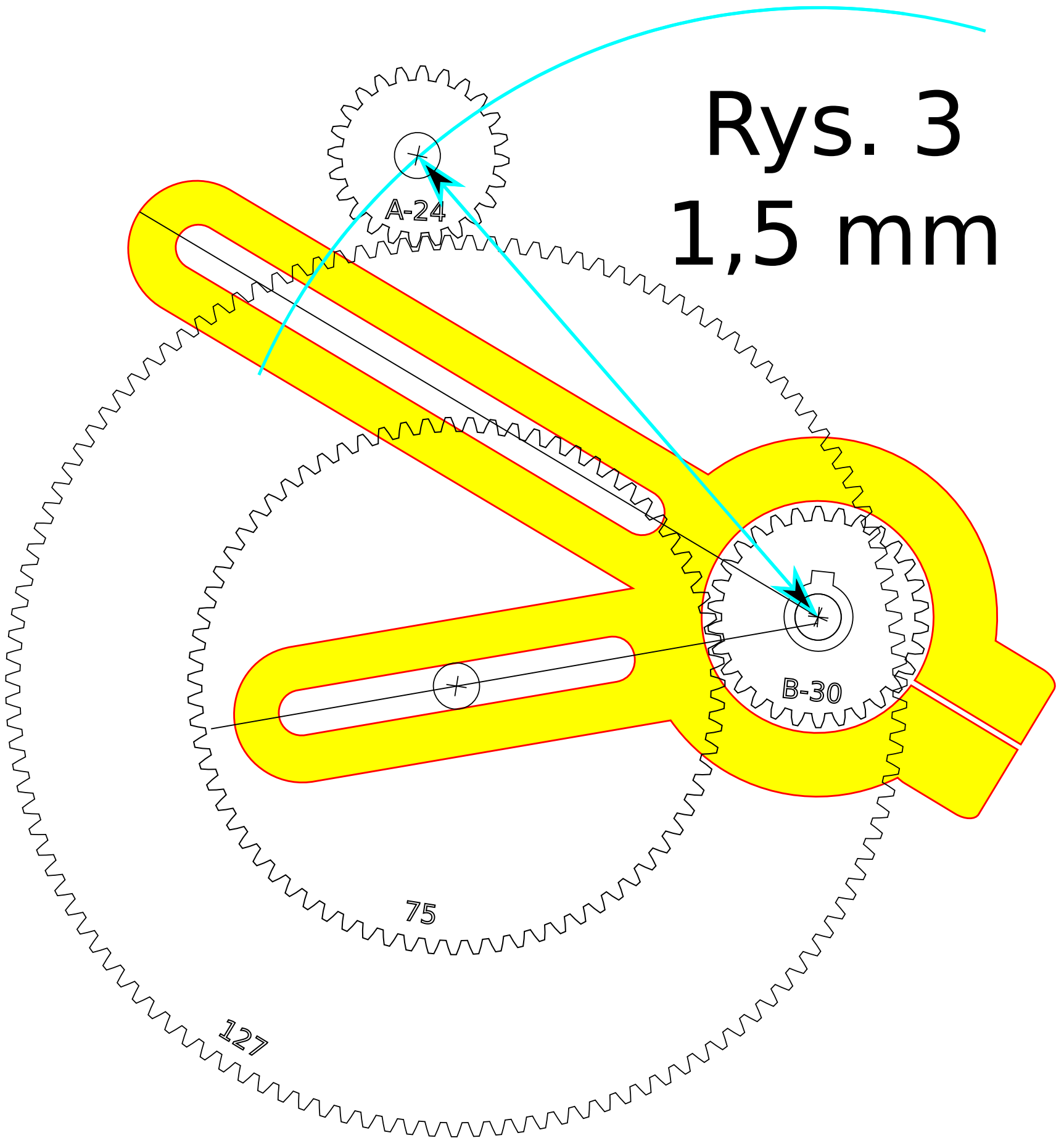
The drawing shows a gear mechanism. A yellow gear with two arms is shown. The top arm is labeled A-24 and the bottom arm is labeled B-36. The gear has 127 teeth. A dimension line indicates a distance of 75. A scale bar at the top right indicates a length of 1,25 mm.

75

127



Rys. 3  
1,5 mm



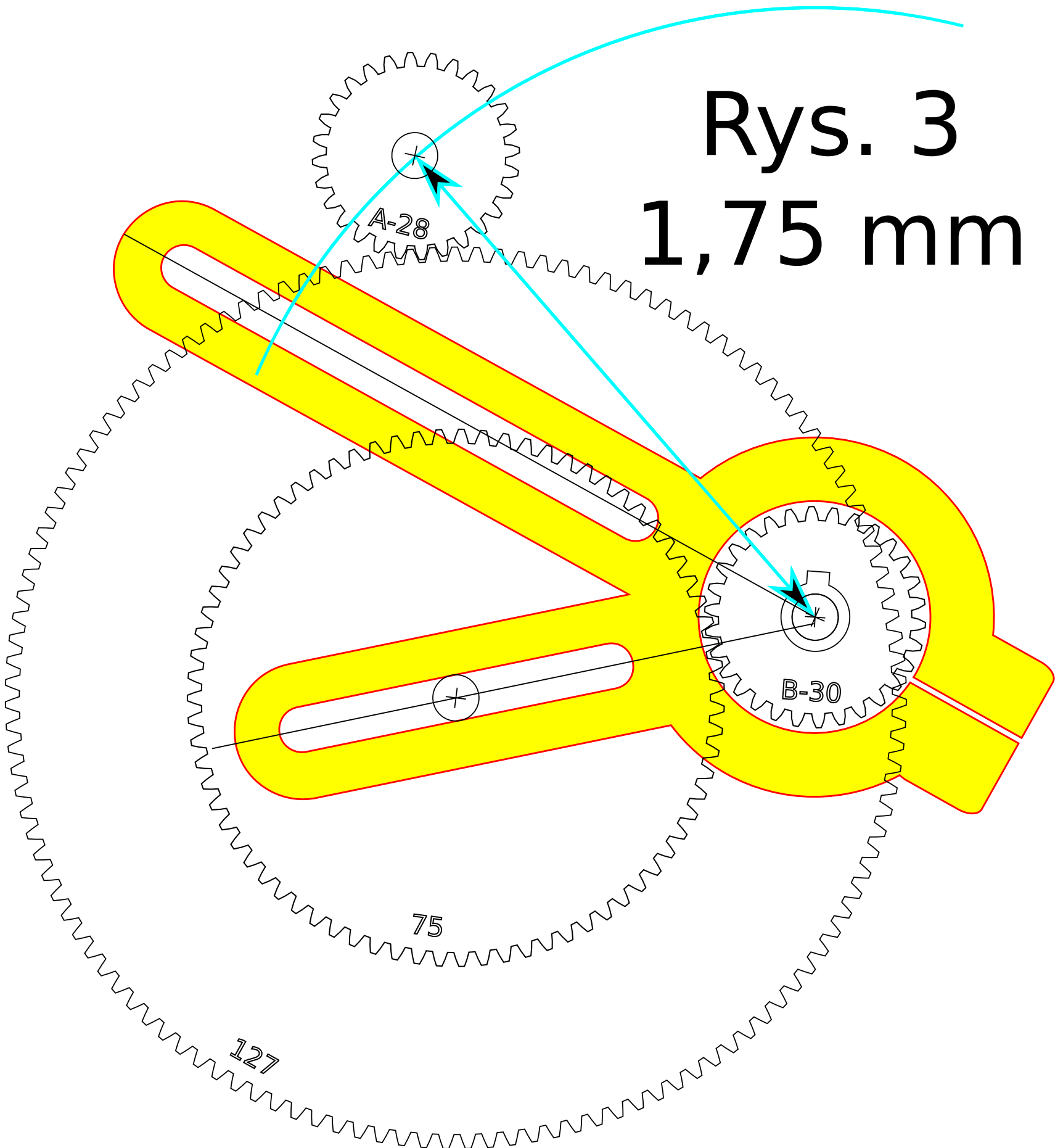
**Rys. 3**  
**1,75 mm**

A-28

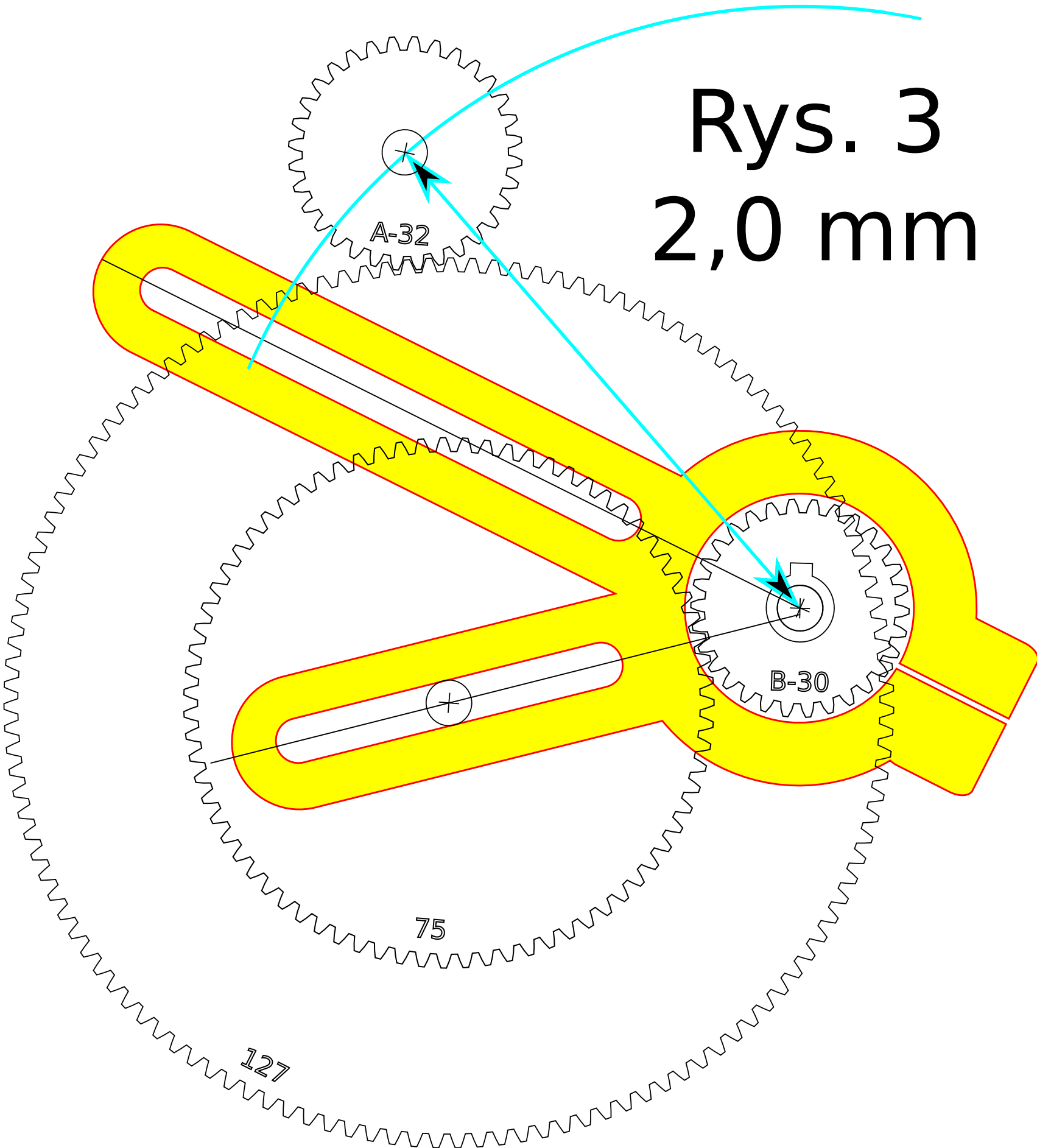
B-30

75

127



Rys. 3  
2,0 mm



**Rys. 3**  
**2,50mm**

A-40

B-30

75

127

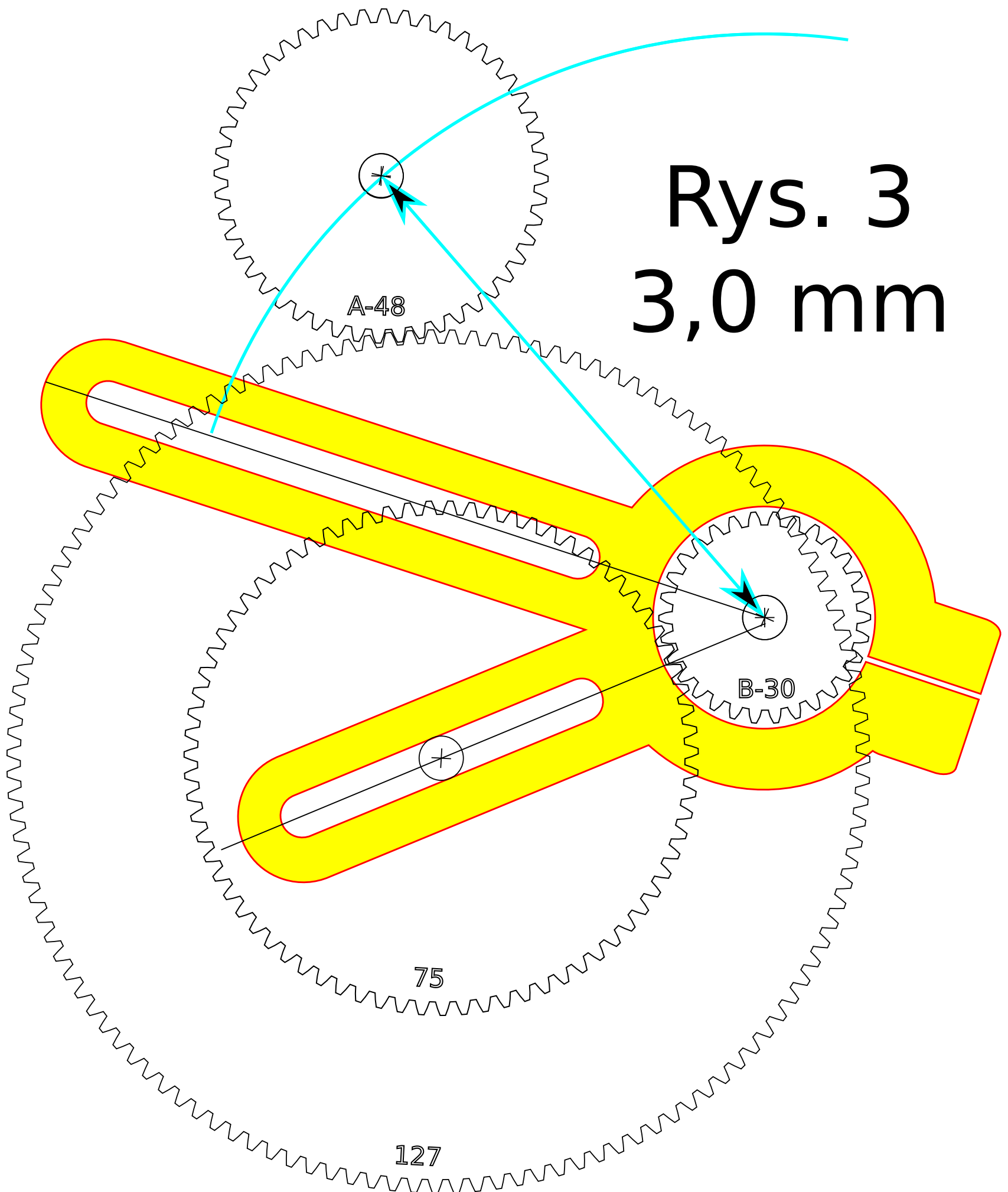
B-30

75

127

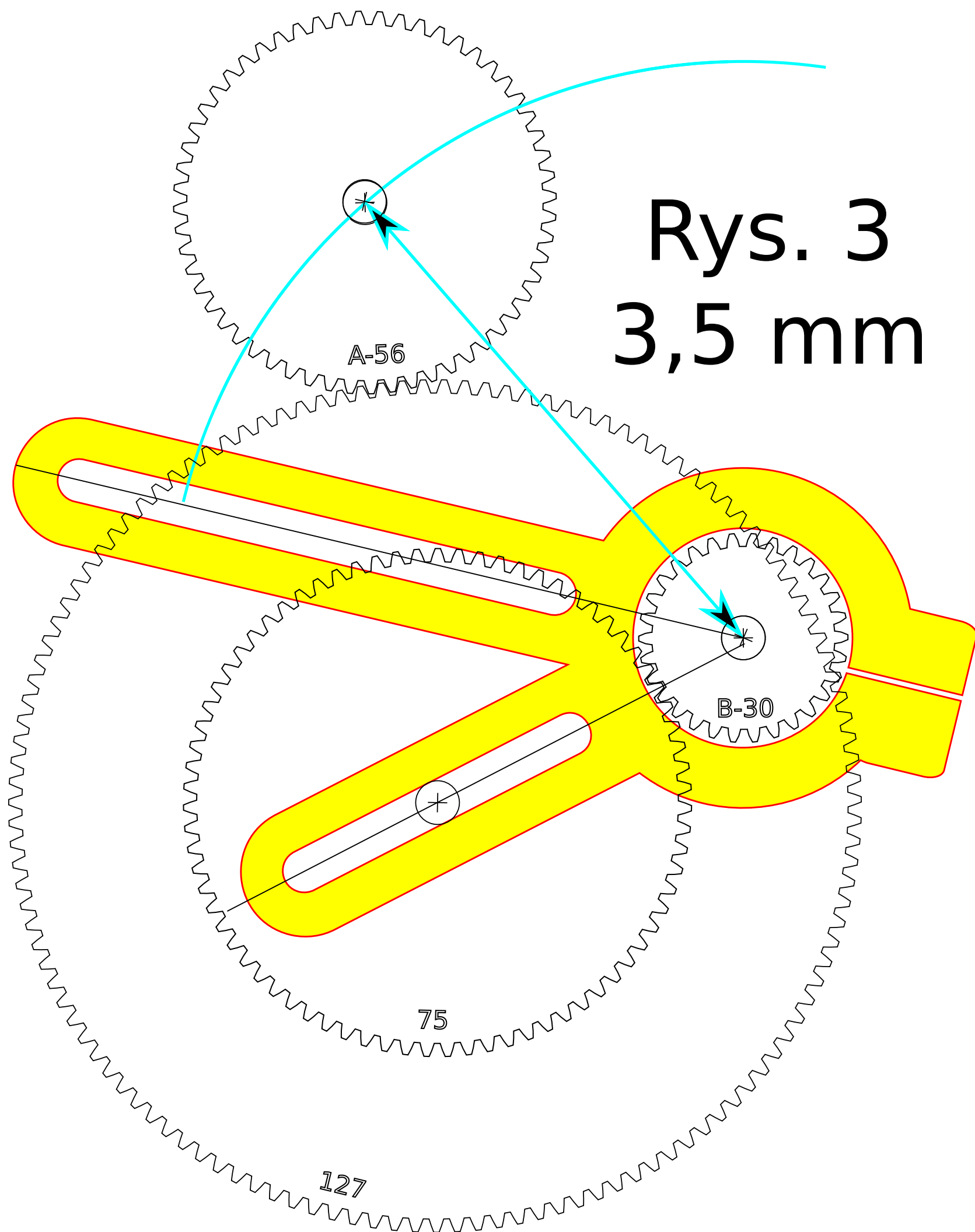
# Rys. 3

## 3,0 mm

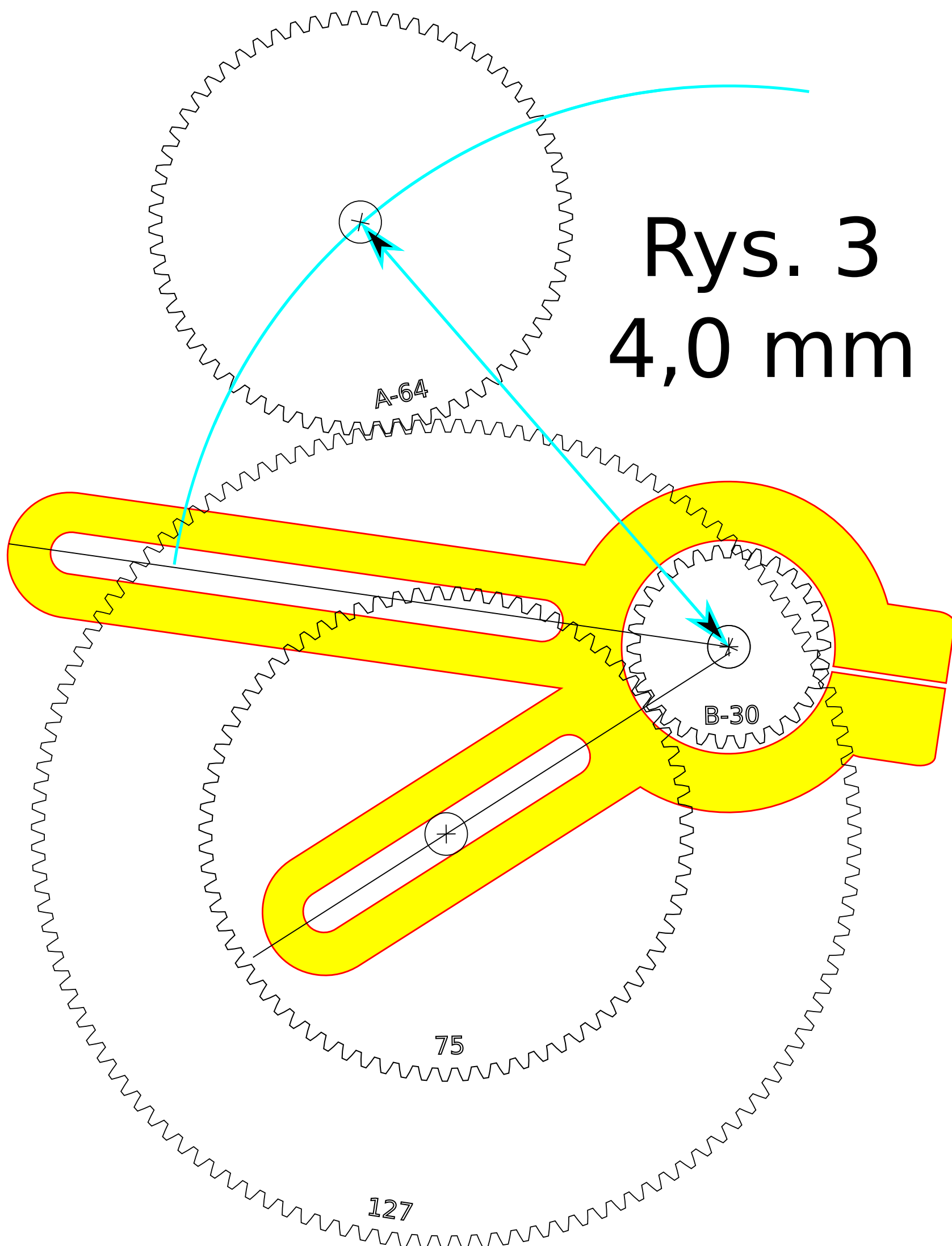


# Rys. 3

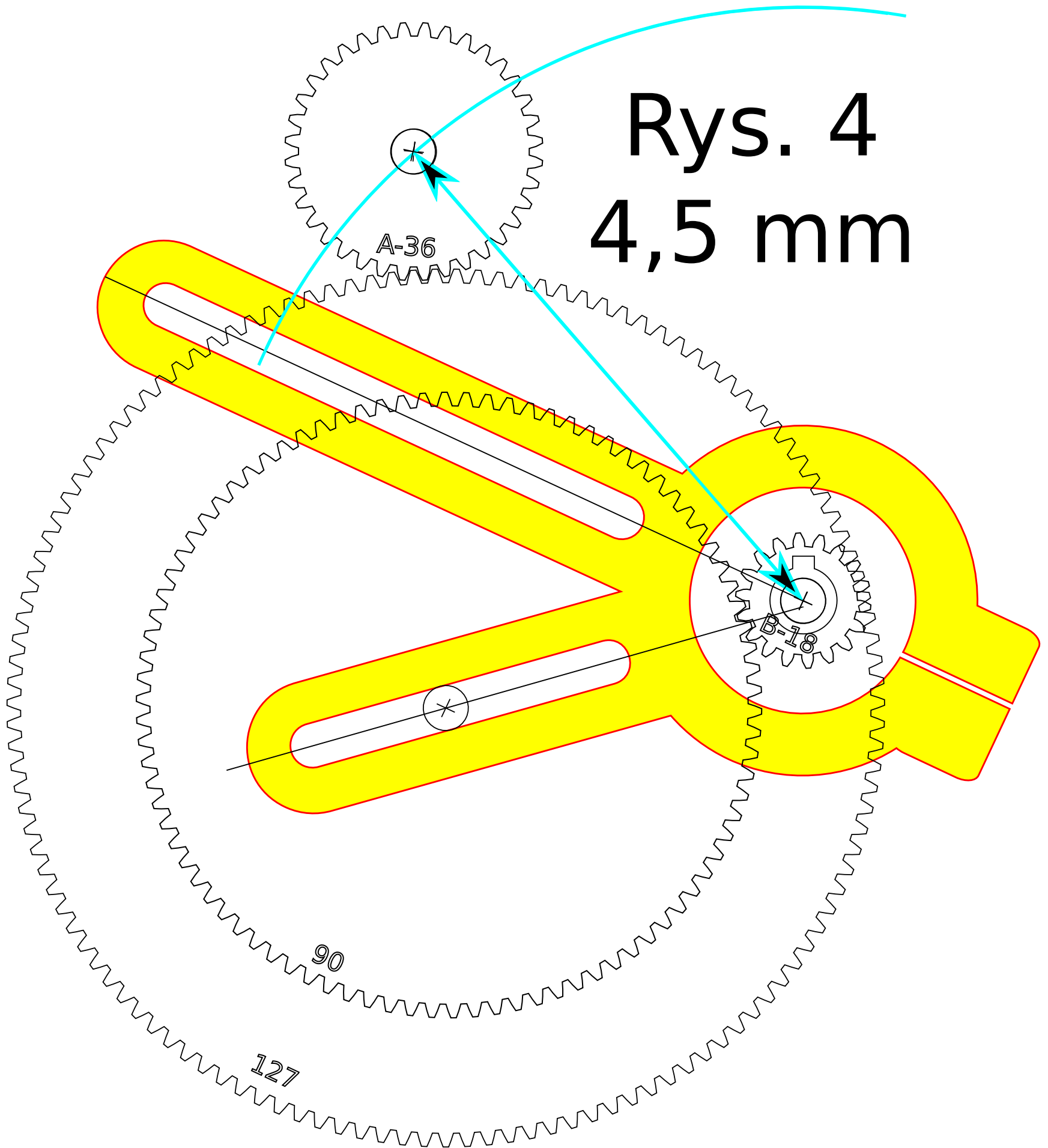
## 3,5 mm



**Rys. 3**  
**4,0 mm**



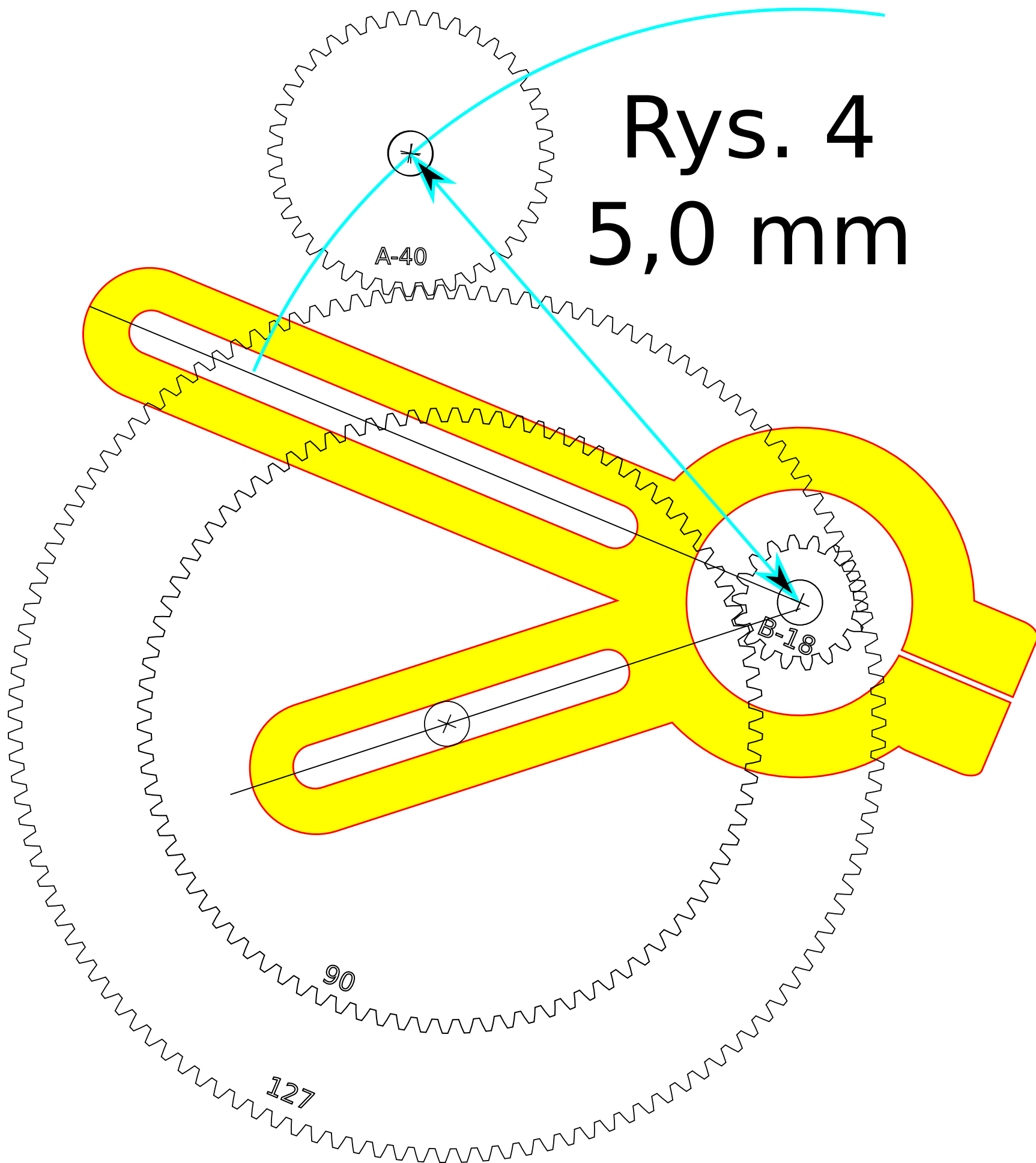
# Rys. 4 4,5 mm



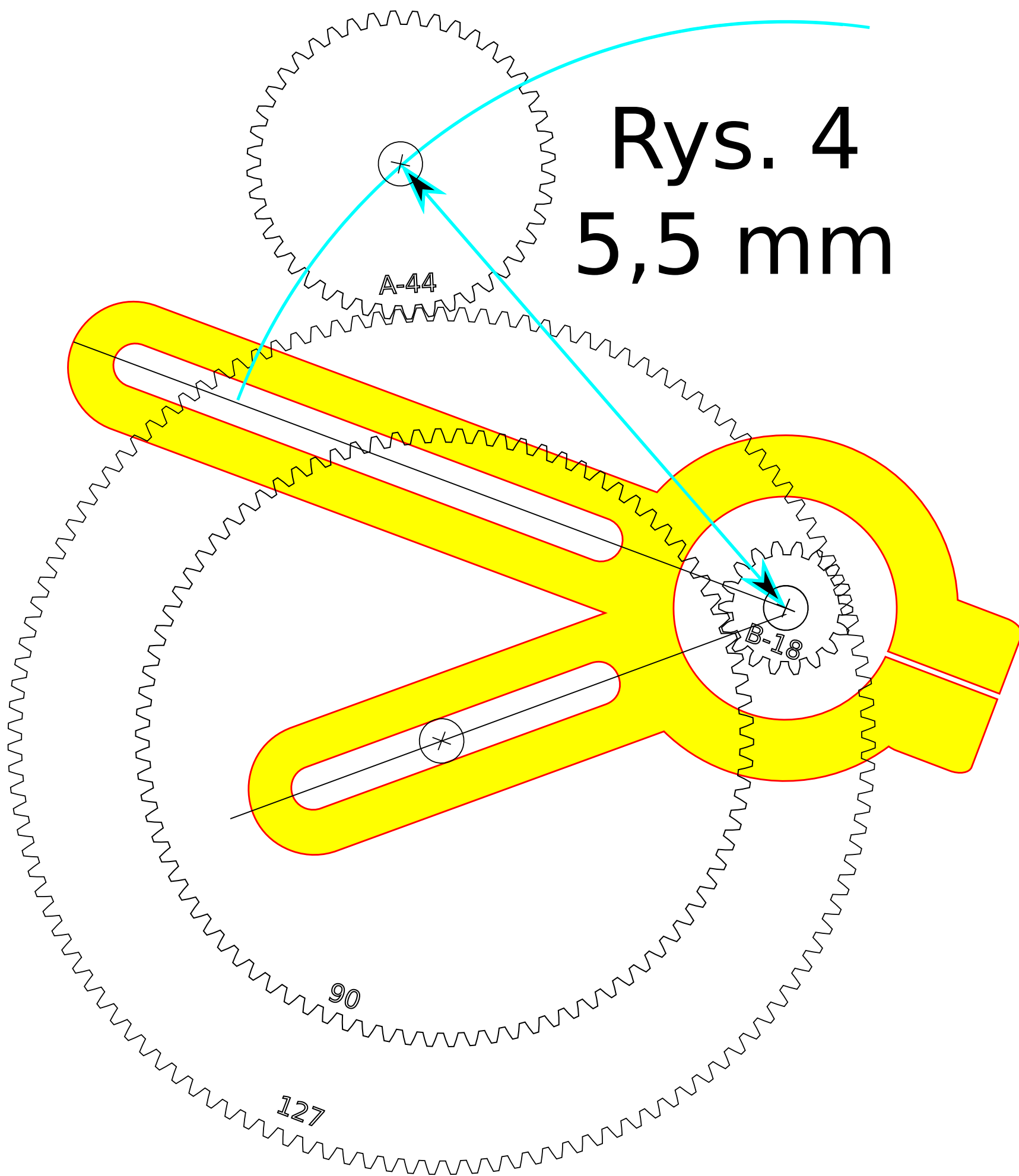


# Rys. 4

## 5,0 mm

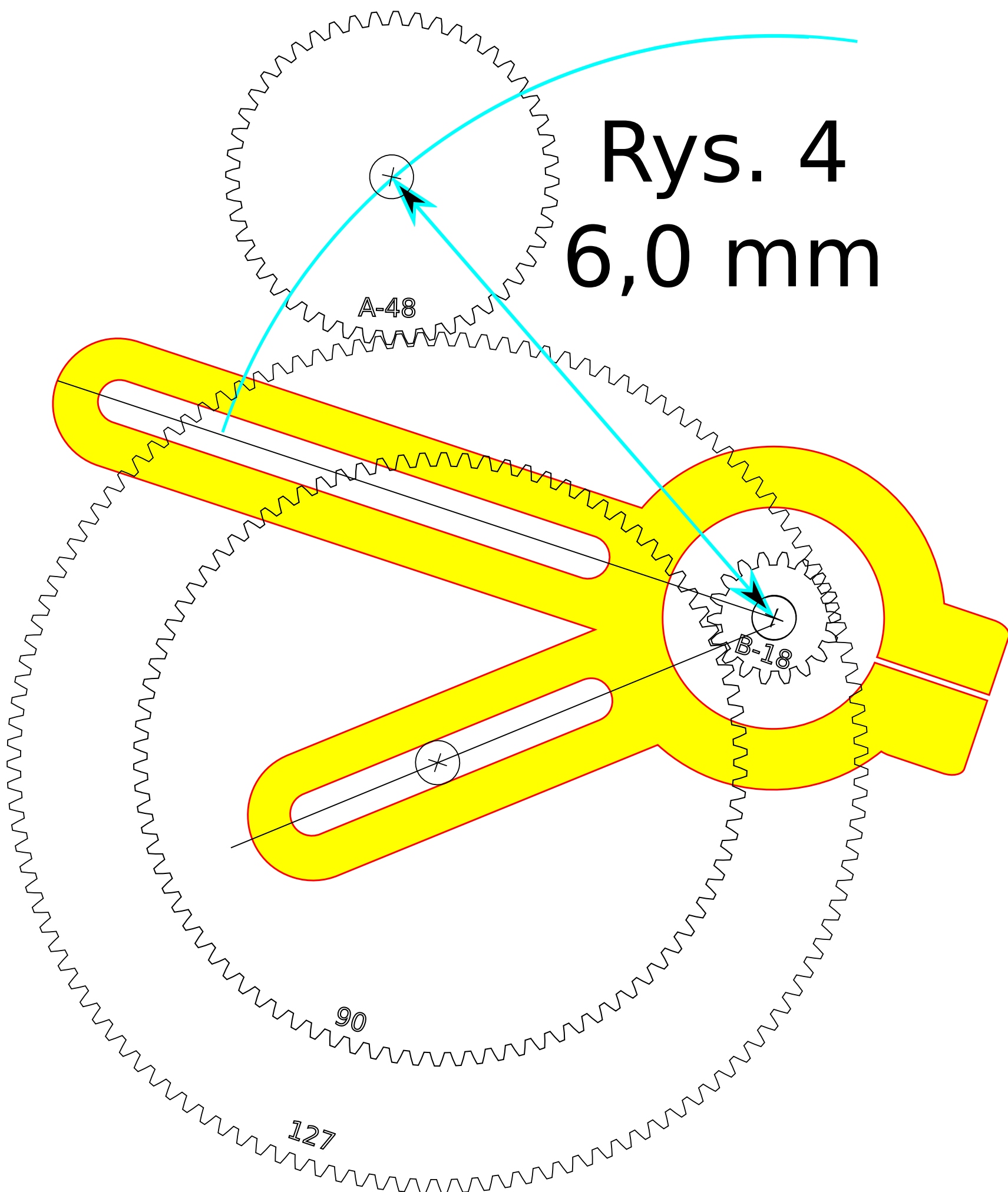


**Rys. 4**  
**5,5 mm**

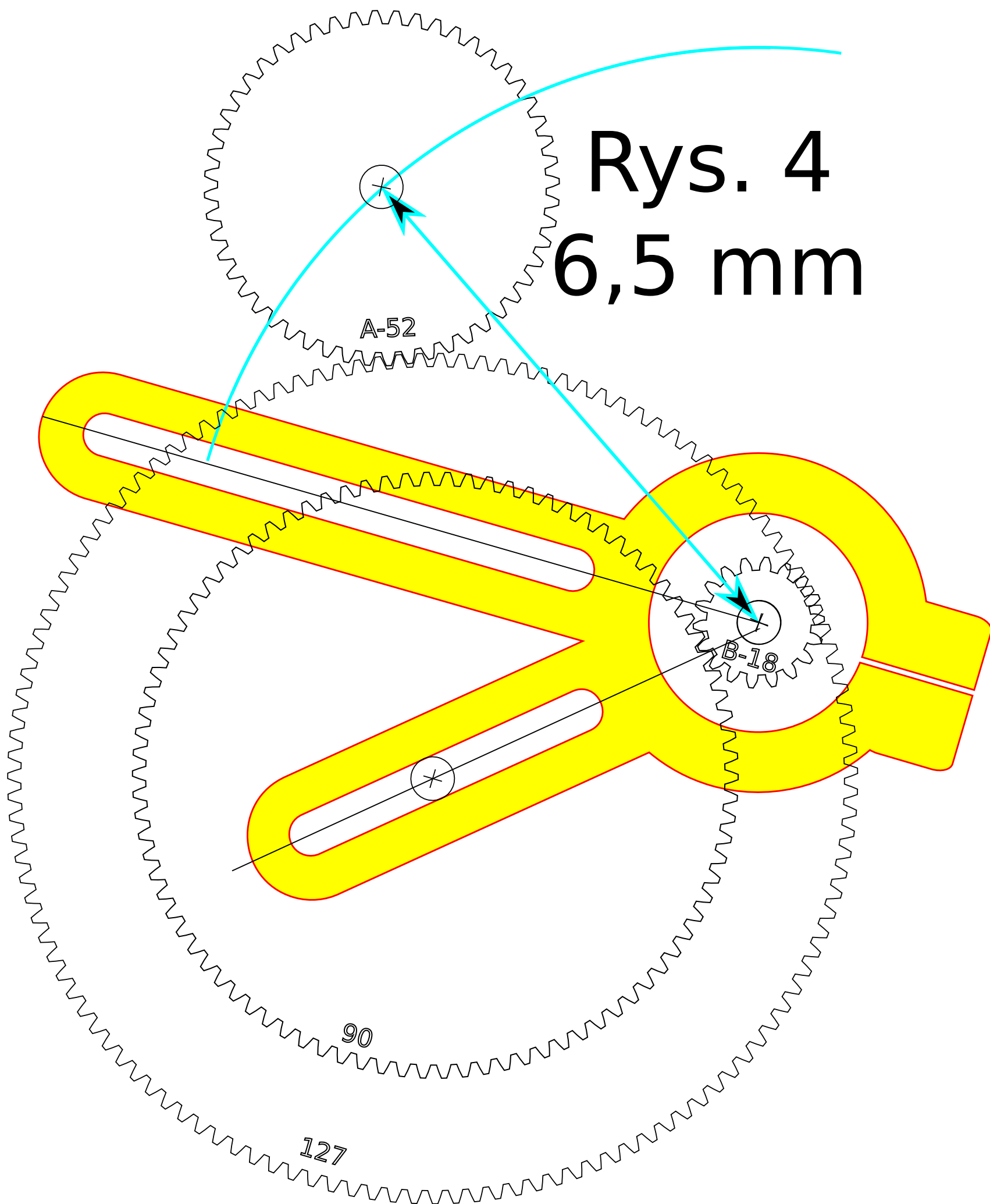


# Rys. 4

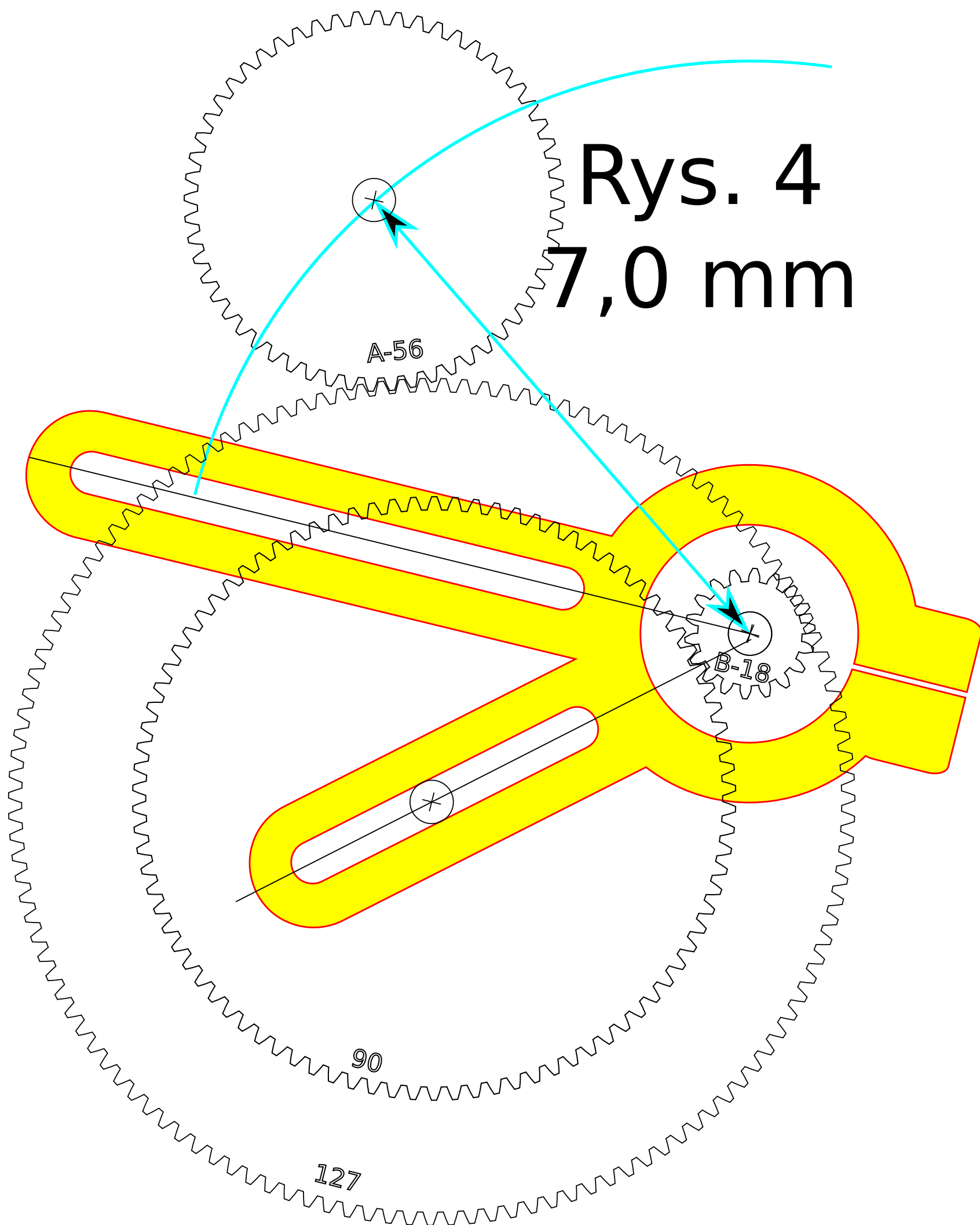
## 6,0 mm



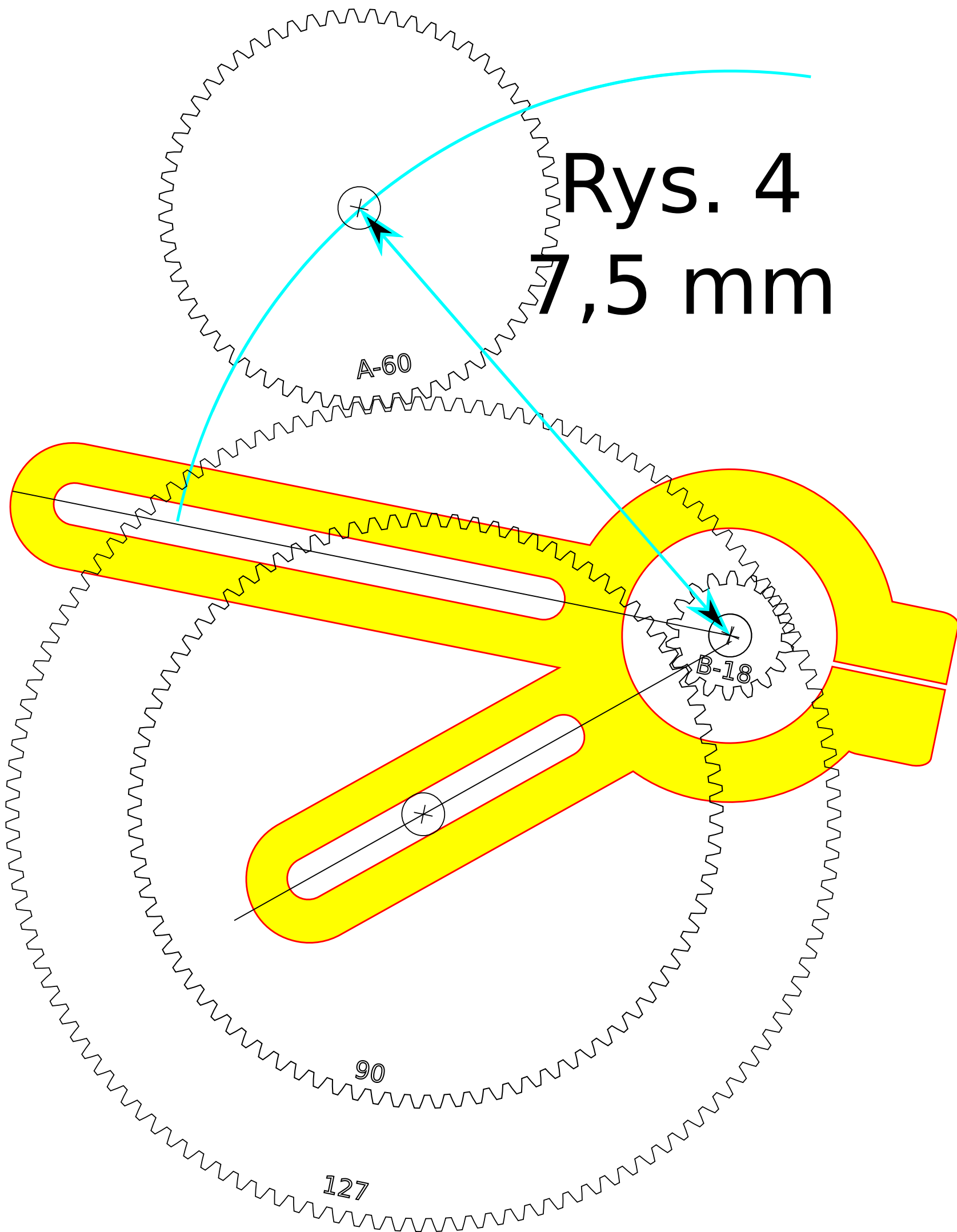
**Rys. 4**  
**6,5 mm**



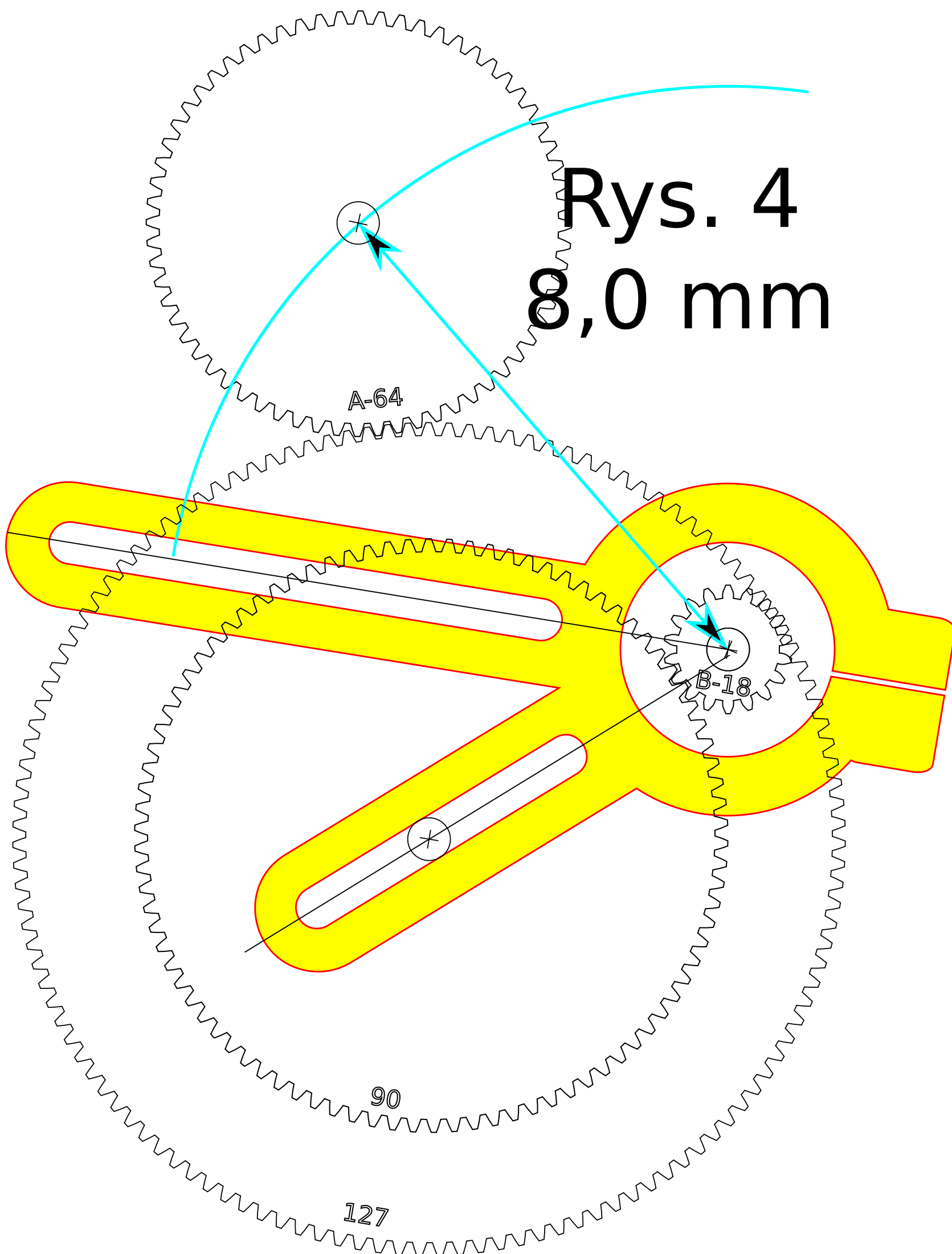
**Rys. 4**  
**7,0 mm**



Rys. 4  
7,5 mm



**Rys. 4**  
**8,0 mm**



# TOKARKA 2T.S.B.      Seria Pt

## Posuw i gwinty metryczne

## Gwinty calowe

Skok mm	A	B	C-D	E	Rys.	Skok mm	A	B	E	Rys.	Skok zw/1"	A	B	C-D	E	Rys.	Skok zw/1"	A	B	C	E	Rys.
0,0625	20	48	21 63	--	1	1,0	24	45	--	3	64	24	64	21 63	60	7	16	32	64	56	36	5
0,1125	24	48	21 42	--	1	1,25	24	36	--	3	60	24	60	21 63	64	6	15	32	60	56	36	5
0,15	24	36	21 42	24	1	1,5	24	30	--	3	56	24	56	21 63	64	6	14	32	56	60	36	5
0,20	32	36	21 42	24	1	1,75	28	30	--	3	52	24	52	21 63	64	6	13	32	52	56	36	5
0,25	40	36	21 42	24	1	2,0	32	30	--	3	48	24	48	21 63	64	6	12	32	48	56	36	5
0,30	48	36	21 42	24	1	2,5	40	30	--	3	44	24	44	21 63	64	6	11	32	44	42	36	5
0,35	56	36	21 42	24	1	3,0	48	30	--	3	40	24	40	21 63	64	6	10	32	40	56	36	5
0,40	32	36	-- --	24	2	3,5	56	30	--	3	36	24	36	21 63	64	6	9,0	32	36	56	36	5
0,45	36	36	-- --	24	2	4,0	64	30	--	3	32	32	64	21 42	36	6	8,0	48	48	56	36	5
0,50	40	36	-- --	24	2	4,5	36	18	--	4	30	32	60	21 42	36	6	7,5	64	60	56	36	5
0,60	48	36	-- --	24	2	5,0	40	18	--	4	28	32	56	21 42	36	6	7,0	64	56	60	36	5
0,70	56	36	-- --	24	2	5,5	44	18	--	4	26	32	52	21 42	36	6	6,5	64	52	56	36	5
0,75	60	36	-- --	24	2	6,0	48	18	--	4	24	32	48	21 42	36	6	6,0	64	48	56	36	5
0,80	48	27	-- --	36	2	6,5	52	18	--	4	22	32	44	21 42	36	6	5,5	64	44	56	36	5
0,90	48	24	-- --	36	2	7,0	56	18	--	4	20	32	40	21 42	36	6	5,0	64	40	56	36	5
Śruba poc. 8 zw. na 1"						7,5	60	18	--	4	19	32	38	21 42	36	6	4,5	64	36	56	38	5
						8,0	64	18	--	4	18	32	36	21 42	36	6	4,0	64	32	56	36	5

