

00540

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00540(NL-01-29 OBUDOWA ZAMKA)

(MATERIAL FI 30)

(BAZA DETALU )

N20G21

N30G92S3000

N40M90

N50M05

N60M19

(PODANIE MATERIAŁU)

N70G00G40G95G97X270Z210T0200M05

N80G00X22Z5T0202

N9999Z-23

N100M78

N110G00V25Z0.5

N120M79

N130G00W5

N140G00X290Z210T0200

(PLANOWANIE I TOCZENIE)

N150G00G40G95G96T0300S150M4

N160X38Z0T0303M8

Tutaj powinno być drugie podanie

Na długość 92mm

Potem odjazd na krance

(WYKONANIE FAZY KONCOWEJ)

N700G00G40G95G96T0400S150M4

N710X38Z5T0404

N720Z-51.5M8

N730G01X27.3F0.15

N740G04P100

N750Z-50.0

N760G00G40X38M9

N770G00X270Z210T0400

(CIECIE NA WYMIAR)

(NOZ DGFH-3 Z PLYTKA DGN3000J)

N780G00G40G95G96T0100S70M4

N790X36~~Z-32~~ OT0101M8 Z-32

N800X30.5F0.2

N810G01X-1F0.14

N820G00G40X35M9

N830X270Z210T0100

N840M51

/N850M52

N860M30

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