

WALCNC

N10 G90 G95
N11 S2500
N20 WORKPIECE(, , , "CYLINDER", 0, 0, 230, 180, 48)

N31 G96 F0.2 S1800
N40 T01 D1 M03
N41 G00 X50 Z-1.5
N42 G01 X-0.5
N50 G00 X46 Z0
N60 G01 Z-111
N70 G00 X48 Z-110
N80 G00 X48 Z0
N90 G01 X42 Z0
N100 G01 X42 Z-93
N110 G00 X44 Z0
N120 G01 X41 Z0
N130 G01 Z-93
N140 G00 X42 Z0
N150 G00 X39
N160 G01 Z-58
N170 G00 X42 Z0
N180 G01 X36
N190 G01 Z-45
N200 G00 X38 Z0
N240 T03 F0.2 S1800 D1
N250
N260 M30