

# Imię nazwisko

„Ulica”, ZIP Code: xxxxxx, „Miasto”, Poland.  
Phone number: (+48) xxxxxxxxxx, e-mail adress:  
xxxxxxxxxxxxxxxxxxxxxxxx.

## Education

2009 – 2013 IT Specialist Technical School.  
IT Technician profession diploma.

## Experience

December 2013 – June 2016. CNC Press brake operator/setter.

- Machine: Vimercati.
- Control system: CYBELEC.
- Maximum force: 80t.
- Bending low sheet thickness(up to 2mm) and small dimension of elements(width up to 500mm) of mild steel, stainless steel and galvanized steel.
- Serial production. I do 3-4 programs of a day.
- Working with tolerances: +/- 0,5mm.
- Measurement, using the following measurement tools: caliper, protractor.

February 2016 – June 2016. CNC milling machine operator (work just on weekends). "Nazwa firmy"

- Machine : Mori Seiki/Mazak - 5 axis.
- Control system: DMG Mori/Mazatrol.
- Proceeding according technological card without setting up machine.
- Consumption control tools.
- Working with tolerances: +/- 0,005mm.
- Production type: serial production.
- Measurement, using the following measurement tools: caliper, protractor, gauge blocks, micrometer, depth gauge, electronic measurement tools.

June 2016 – September 2016. CNC Press brake operator/setter."Nazwa firmy"

- Machine: AMADA HFE 80-25 and AMADA HFE 220-3.
- Control system: AMADA.
- Maximum force 80t and 230t.
- Bending all kind of thickness(up to 10mm) and small/large dimension of elements(width up to 3000mm) of mild steel, stainless steel galvanized steel and aluminium.
- Short production. I do 10-20 programs of a day.

- Working with tolerances: +/- 0,5mm.
- Measurement, using the following measurement tools: caliper, protractor.

July 2016 – now. CNC Press brake operator/setter. „Nazwa firmy” ;)

- Machine LVD
- Control system LVD.
- Maximum force 170t
- Bending all kind of thickness(up to 10mm) and small/large dimension of elements(width up to 3000mm) of mild steel, stainless steel galvanised steel and aluminium.
- Short production. I do 10-20 programs of a day.
- Working with tolerances: +/- 0,5mm.
- Measurement, using the following measurement tools: caliper, protractor.
- Sheet metal cutting on a guillotine.

Something more about of all my works as a CNC Press brake operator/setter, which I performed in any company:

- First of all, I would like to read out engineering drawing.
- Calculating dimension to bend if possible.
- Preparation of the material(deburring) if necessary.
- Selection of tools.
- Taking care of safety.

#### **Setting a machine:**

- Adjust length to bend, angle, kind of material, thickness, width of material.
- Adjust correction on x1/x2 and y1/y2 axis after bending first piece if necessary.
- Adjust departure bumpers, if necessary.
- Adjust top point, bend speed, etc.

## **Language**

English – good communication skills.

## **Knowledge**

- Driver license; B.
- High self-discipline, accuracy and reliability.
- Very good knowledge of tools, machining parameters.
- Very good knowledge of measuring instruments – caliper, protractor, micrometer etc.
- Very good spatial imagination.
- Very good reading of engineering drawing.