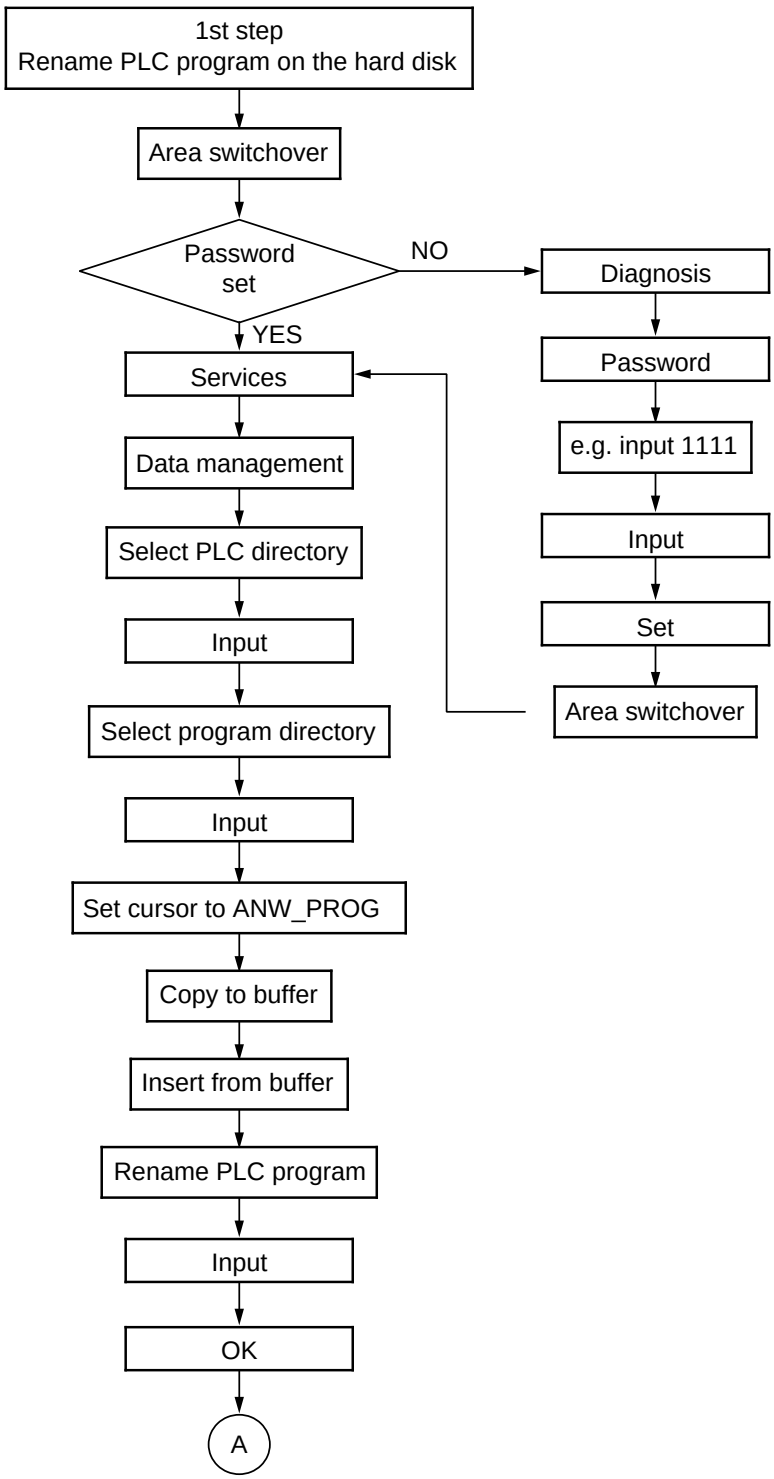
6 Startup, Flowcharts

6.1 Restart after failure or replacement of the central service board



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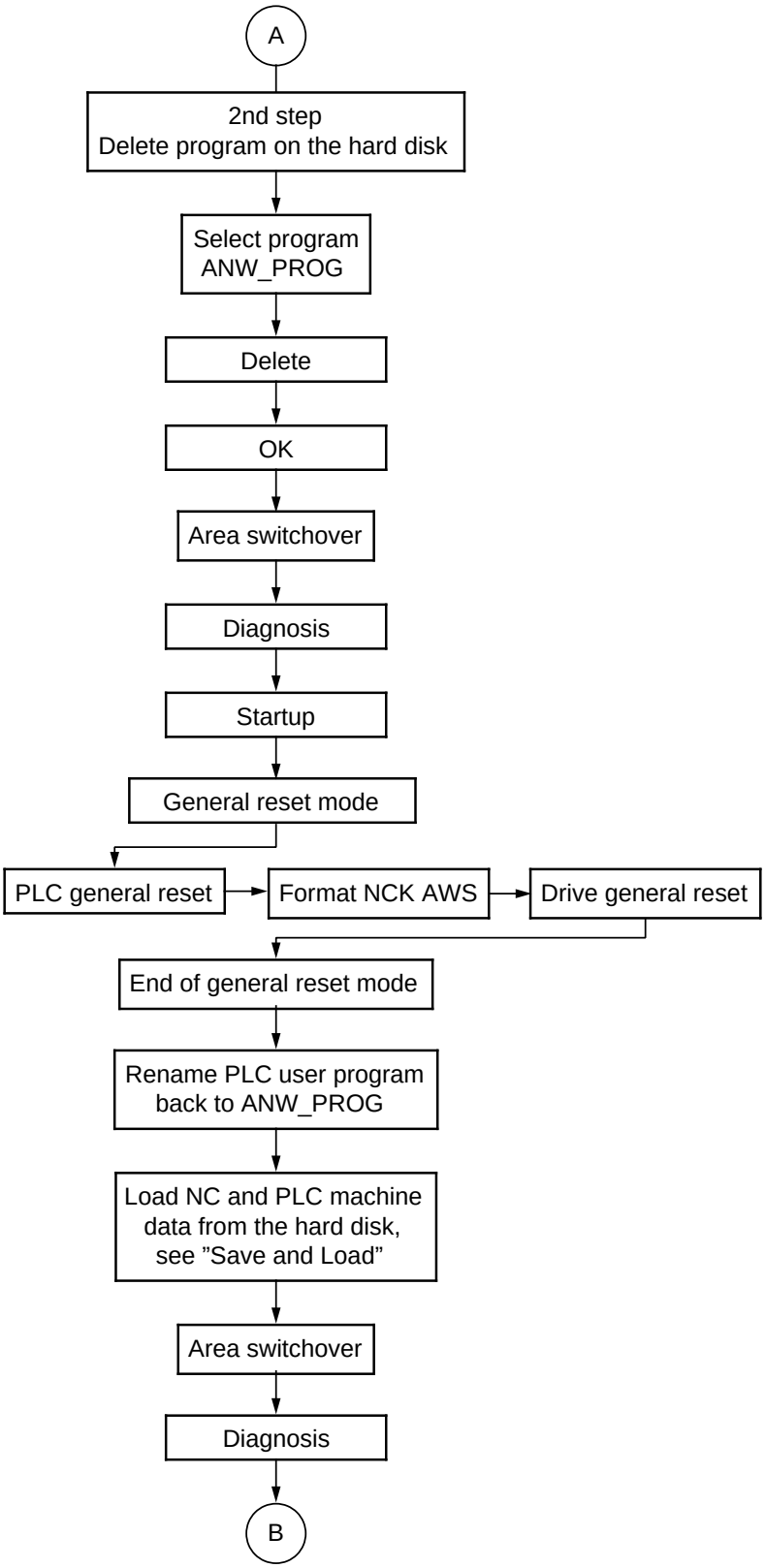

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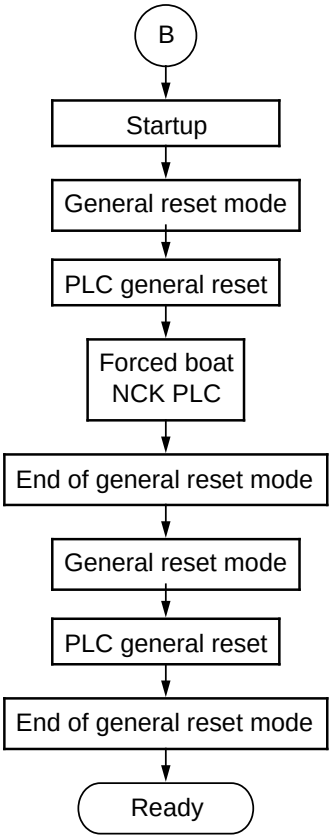
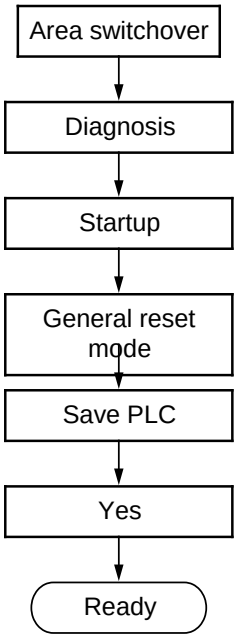


6.2 Saving the PLC program on the hard disk of the MMC



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