

Variable outputs – chart 1

	Single surface	Web/pocket	Bore/boss	Internal corner	External corner	4th axis	X/Y angle measure
	G65P9811	G65P9812	G65P9814	G65P9815	G65P9816	G65P9817/18	G65P9843
#185	X position	X position	X position	X position	X position		
#186	Y position	Y position	Y position	Y position	Y position		
#187	Z position						
#188	Size	Size	Size				
#189				X surface angle	X surface angle	4th angle	Angle
#190	X error	X error	X error	X error	X error		
#191	Y error	Y error	Y error	Y error	Y error		
#192	Z error			Y surface angle	Y surface angle		
#193	Size error	Size error	Size error	Y angle error	Y angle error	Height error	Height error
#194				X angle error	X angle error	Angle error	Angle error
#195	True pos. error	True pos. error	True pos. error	True pos. error	True pos. error		
#196	Metal condition	Metal condition	Metal condition				
#197	Direction indicator						
#198	Out of tolerance flag (1 to 7)						
#199	Probe error flag (0 to 2)						

Variable outputs – chart 2

	PCD bore/ boss	Stock allowance	Angle single surface	Angle web/pocket	3-point bore/boss	Feature to feature
	G65P9819	G65P9820	G65P9821	G65P9822	G65P9823	G65P9834
#185	X position		X position	X position from start	X position	X inc. distance
#186	Y position		Y position	Y position from start	Y position	Y inc. distance
#187	PCD					Z inc. distance
#188	Size		Size	Size from start	Size	Min. distance
#189	Angle					Angle
#190	X error		X error	X error	X error	X error
#191	Y error		Y error	Y error	Y error	Y error
#192	PCD error					Z error
#193	Size error		Size error	Size error	Size error	Min. distance error
#194	Angle error	Max. value				Angle error
#195	True pos. error	Min. value	True pos. error	True pos. error	True pos. error	True pos. error
#196	Metal condition	Variation (stock)	Metal condition	Metal condition	Metal condition	Metal condition
#197	Hole number		Direction indicator			
#198	Out of tolerance flag (1 to 7)					
#199	Probe error flag (0 to 2)					