

# G functions

1: G01	19: BNAT	37: FNORM	55: RTLION
	20: ENAT	38: SPIF1	56: TOWSTD
	21: SOFT	39: CPRECOF	57: FENDNORM
4: STARTFIFO	22: CUT2D	40: CUTCONOF	
	23: CDOF	41: LFOF	
6: G17	24: FFWON	42: TCOABS	
7: G40	25: ORIWKS	43: G140	
8: G54	26: RMI	44: G340	
	27: ORIC	45: SPATH	
10: G64	28: WALIMON	46: LFTXT	
	29: DIAMOF	47: G290	
12: G601	30: COMPOF	48: G462	
13: G71	31: G810		
14: G90	32: G820		
15: G94	33: FTOCOF		
16: CFIN	34: OSOF	52: PAROT	
17: KONT	35: SPOF	53: TOROTOF	
18: G450	36: PDELAYON	54: ORIROTA	

G

function

Auxiliary  
function

All G  
functions

Act. val.  
Mach(MCS)

T,S,M...

Set work  
position

Work  
Measure

Tool  
measure

Position-  
ing

Face  
milling