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0 BEGIN PGM 100 MM
1 BLK FORM 0.1 Z X+.000 Y+.000 Z-20.000
2 BLK FORM 0.2 X+100.000 Y+100.000 Z+.000
3 TOOL CALL 0 Z S800
4 L Z+158.451 R0 FMAX M3
5 M8 (tę liniijkę wyrzucić całkowicie)
6 L X-7.336 Y+612.920 R0 FMAX (FMAX zamienić na F8000 bez kropki na końcu)
7 L X-7.336 Y+612.920 FMAX
8 L FMAX (tę liniijkę wyrzucić całkowicie)
9 L Z-14.876 FMAX
10 L X-7.336 Y+612.920 Z-17.876 F500. (Żeby ten posuw wyrzucało bez kropki)
11 L X-7.336 Y+600.018
12 L X-7.336 Y-.705
13 L X-7.336 Y-14.475
14 L X-7.336 Y-14.475 Z-10.226
15 L Z+158.451 FMAX
16 L X-7.336 Y-13.926 FMAX
17 L Z-15.274 FMAX
18 L X-7.336 Y-13.926 Z-18.274
19 L X-7.336 Y-.705
20 L X-7.336 Y+600.018
21 L X-7.336 Y+613.788
22 L X-7.336 Y+613.788 Z-10.624
23 L Z+158.451 FMAX
24 L X-7.336 Y+612.920 FMAX
25 L Z-15.671 FMAX
26 L X-7.336 Y+612.920 Z-18.671
27 L X-7.336 Y+600.018
28 L X-7.336 Y-.705
29 L X-7.336 Y-14.475
30 L X-7.336 Y-14.475 Z-11.021
31 L Z+158.451 FMAX
32 L X-7.335 Y-13.951 FMAX
33 L Z-16.060 FMAX
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