

O0714 (ORIGINEEL)
G1901D402.E50.L331.K10.
/ (DIVERSE)
/M30
/N01G00X600.Z300.
/M41T0100
/G50S400
/G96S200M03
/M08
/ (CENTEREN)
/G00X60.Z10.T0101
/Z-24.
/X65.5
/G01Z-25.F0.2
/X72.
/G00X65.5
/Z-22.
/G01X72.F0.2
/G00X60.
/G00Z10.
/M09
/G00X600.Z300.T0100M09
/M01
N02G00X700.Z500.
/M30
M41
T0200
G97S300
 (BOREN)
M03
M08
G00X0.Z20.T0202
/Z5.
G01Z-160.F0.08
G00Z20.
/X-10.5
/Z5.
/G01Z-100.F0.1
/X-8.
/G00Z5.
/X0.
/Z-95.
/G01Z-170.F0.08
/G00Z12.
M09
G00X700.Z500.T0200M09
M01
/M30
N03G00X700.Z500.
/M30
T0500
M42
M03
G50S400
G96S250
M08
G00G40X403.Z15.T0505

X400.
G01Z8.F0.3
X45.
G00Z10.
X400.
G01Z6.F0.3
X45.
G00Z8.
X400.
G01Z4.F0.3
X45.
G00Z6.
X400.
G01Z2.F0.3
X45.
G00Z4.
X400.
G01Z0.2F0.3
X45.
G00Z1.
X403.
G50S600
G96S250
G71U4.5R1.
G71P100Q200U0.5W0.1F0.35
N100G00G42X267.
G01Z0.F0.2
X275.Z-4.
G01Z-95.
G01Z-240.F5.
G01X387.F0.2
X395.Z-244.
G01X405.
N200X405.
G00G40Z3.
M09
/G00X250.Z3.
G00X700.Z500.T0500
M01
N07G00X600.Z500.
/M30
T0800
M42
(ASGAT-VOORDRAAIEN)
M03
G50S400
G96S250M03
M08
G00G40X50.Z3.T0808
X50.
G71U3.6R0.5
G71P300Q400U-0.5W0.05F0.35
N300G00G41X185.707
G01Z0.F0.2
G02X179.715Z-2.85K-3.I0.
G01X154.5Z-255.
G01Z-257.
G01X150.

N400X150.
G00G40Z3.
M09
G00X700.Z500.T0800
M01
N09G0X700.Z500.(WISSEL-POSITIE)
(VOORDR PROFIEL)
M42
T1100
M03
G50S500
G96S250
M08
(GER= NR=0.4)
G00G40X290.Z5.T1111
G0G96X290.Z5.S250F.3M3
G0Z-90.465X289.834
(VOORDR)
Z-85.8X275.
X275.5
Z-88.039X277.281
G1Z-87.679X275.416
Z-89.679X273.416F.18
Z-92.079F.3
G0Z-91.079X275.416
Z-88.827
X274.462
G1Z-89.679X273.416
Z-91.679X271.416F.18
Z-239.844F.3
G2Z-239.9X273.7K11.544I1.142
G1X275.416
G0Z-238.9X277.416
Z-90.827
X272.462
G1Z-91.679X271.416
Z-93.679X269.416F.18
Z-96.079F.3
G0Z-95.079X271.416
Z-92.827
X270.462
G1Z-93.679X269.416
Z-95.679X267.416F.18
Z-239.466F.3
G2Z-239.844X271.416K11.166I3.142
G0Z-238.844X273.416
Z-94.827
X268.462
G1Z-95.679X267.416
Z-97.679X265.416F.18
Z-100.079F.3
G0Z-99.079X267.416
Z-96.827
X266.462
G1Z-97.679X265.416
Z-99.679X263.416F.18
Z-238.698F.3
G2Z-239.466X267.416K10.398I5.142

G0Z-238.466X269.416
Z-98.827
X264.462
G1Z-99.679X263.416
Z-101.679X261.416F.18
Z-104.079F.3
G0Z-103.079X263.416
Z-100.827
X262.462
G1Z-101.679X261.416
Z-103.679X259.416F.18
Z-237.44F.3
G2Z-238.698X263.416K9.14I7.142
G0Z-237.698X265.416
Z-102.827
X260.462
G1Z-103.679X259.416
Z-105.679X257.416F.18
Z-108.079F.3
G0Z-107.079X259.416
Z-104.827
X258.462
G1Z-105.679X257.416
Z-107.679X255.416F.18
Z-235.44F.3
G2Z-237.44X259.416K7.14I9.142
G0Z-236.44X261.416
Z-106.827
X256.462
G1Z-107.679X255.416
Z-109.679X253.416F.18
Z-112.079F.3
G0Z-111.079X255.416
Z-108.827
X254.462
G1Z-109.679X253.416
Z-111.679X251.416F.18
Z-231.527F.3
G2Z-235.44X255.416K3.227I11.142
G0Z-234.44X257.416
Z-110.827
X252.462
G1Z-111.679X251.416
Z-112.594X250.5F.18
Z-228.3F.3
G2Z-231.527X251.416K0.I11.6
G0Z-230.527X253.416
Z-222.888X288.962
Z5.
M09
G0X700.Z500.T1100
M01
M30
N010G0X700.Z500.(WISSEL-POSITIE)
M41
T1100
M03
G50S500

G96S250
M08
G00G40X285.Z5.T1111
(GER= NR=0.4)
G0G96X285.Z5.S250F.25M3
G0Z-91.772X285.
(NADR)
Z-87.X275.
G1Z-87.579X275.
Z-112.494X250.
Z-228.4
G2Z-240.X273.2K0.I11.6
G1X280.
G0Z-230.
Z-231.6X289.834
Z5.X290.
M09
G0X700.Z500.T1100
M05
M01
N06G00X700.Z500.
/M30
M42
T1100
M03
G50S500
G96S400
M08
G00G40X405.Z3.T1111
X280.
G01Z0.F0.25
X175.
G00Z1.
X405.
G70P100Q200
G00G40Z3.
M09
/G00X250.Z3.
G00X700.Z500.T1100
M09
M05
M01
N08G00X700.Z500.
M42
T0800
G50S500
G96S250
M03
M08
G00G40X150.Z3.T0808
G00X150.
G70P300Q400
G00G40Z3.
M09
G00X700.Z500.T0800
M05
M01
N011G00X700.Z500.

M41
T0200
G50S100
G96S150M03
M08
G00G40X150.Z5.T0202
G00Z-90.
X168.
G01X173.F0.1
G01X165.5Z-165.F0.2
G01X162.Z-166.
G00X140.
G00Z3.
M09
G00X700.Z500.T0200
M05
M01
M30