

$$n = \frac{1000 \cdot V}{\pi d}$$

$$n = \frac{1000 \cdot 50}{3.14 \cdot 70} = 230$$

$N_{20} 0.0; \times 66, \Sigma 115$

$N_{40}, 0.0, \times 94, \Sigma 115$

$N_{50} \times 60$

$N_{60} \times 61, \Sigma 2$



$$17050 \times 62 = 115$$

$N 80 \times 52$

NGO G-1 z ~~44~~

$$N 100 \text{ GO} \times 54 \geq 115$$

$$N110 \quad \text{---} \quad \times 45$$

N120 G1 ~~12~~ = 69

$$113060 \times 48 \approx 115$$

$$N 140 \times 34$$

4/150 G 1 z 111

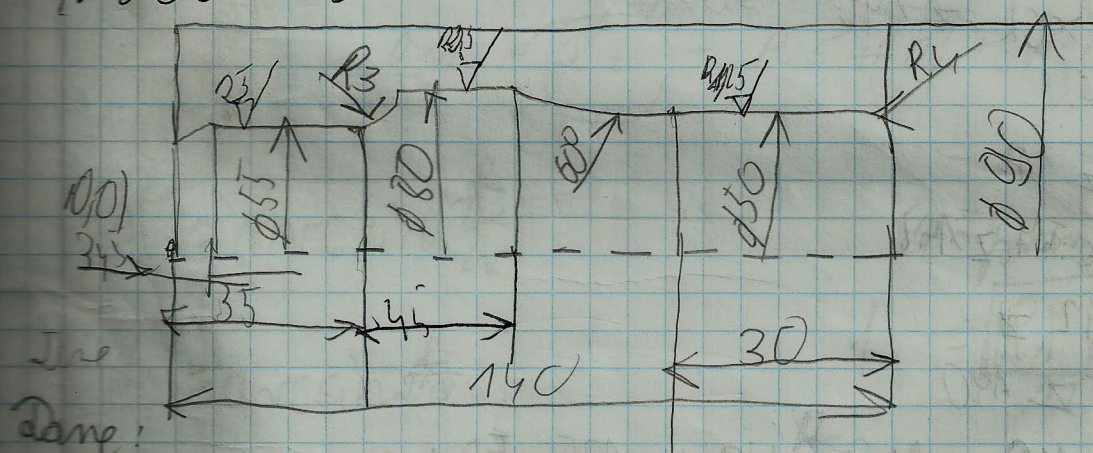
$$N100 \times 40 = 108$$

N170 Z<sub>17</sub>⑦

$$\sqrt{180} \approx 13.4164$$

~~N 190 028 x z~~ ~~N 200 M2~~

N200 M2



$$V = 15 \text{ cm}^3 \text{ min}^{-1}$$

$P_2 = 0,8 \text{ mm k/dw}$

$$P_y = 0.1 \text{ mm lcb}$$

$$M_2 = 170$$

$$O_m = C_{45}$$

$\rightarrow \text{H}_2\text{O} / \text{water}$

410 635 641 690 695

PT 0410 (PLNR)

$$1950 \times 88 \approx 145 \quad n 45530$$



N40 G1 Z-2 F0,8 M8 ~~45~~ S600

$$n = \frac{1000 \cdot 15 \text{ obr/min}}{16 \cdot 80} = 600 \text{ obr/min}$$

$$N50 \text{ G0} \times 88 \approx 142$$

$$N60 \times 80$$

$$N70 \text{ G1} \approx 10,1$$

$$N80 \text{ G0} \approx 142 \times 82$$

$$N90 \times 70 \approx$$

$$N100 \text{ G1} \approx 93 \approx 0,8$$

$$N110 \text{ G0} \times 42 \approx 142$$

$$N120 \times 60$$

$$N130 \text{ G1} \approx 112$$

$$N140 \text{ G0} \times 62 \approx 142$$

$$N150 \times 52$$

$$N160 \text{ G1} \approx 112$$

$$N170 \text{ G0} \times 84 \approx 142$$

$$N180 \times 92 \approx$$

$$N190 \text{ G1} \approx 140$$

$$N200 \text{ G3} \times 50 \approx 140 \text{ y42 K 135 F0,1}$$

$$N210 \text{ G1} \times 50 \approx 140$$

$$N220 \times 80 \approx 104 \text{ m}$$

$$N230 \text{ G1} \times 2$$

$$N240 \text{ T0210 C PCLNR}$$

$$N250 \text{ G0} \times 82 \approx 2$$

$$N260 \times 70$$

$$N270 \text{ G1} \approx 70 \approx 354$$

$$N280 \text{ G0} \times 41 \approx 2 \approx 0,1$$

$$N290 \times 62$$

$$N300 \text{ G1} = 34,4$$

$$N310 \text{ G0} \times 64 \quad z = -2$$

$$N320 \times 57$$

$$N330 \text{ G1} = 33$$

$$N340 \text{ G0} \times 55 \quad z = -2$$

$$N350 \times 45$$

$$N360 \text{ G1} \times 55 \quad z = 3 \quad F = 0,1$$

$$N370 = 32$$

$$N380 \text{ G3} \times 61 \quad z = 35 \quad y$$

$$N390 \text{ G1} = 35 \times 82$$

$$N400 \text{ G2} \times =$$

$$N410/12$$

