

# INFORMACJE TECHNICZNE

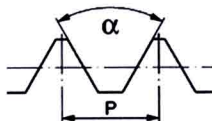
## Identyfikacja gwintów

### Gwinty trójkątne

**P** - skok gwintu

$\alpha = 60^\circ$  (gwint metryczny, UNF, NPT)

$\alpha = 55^\circ$  (gwint BSP)



pomiar suwmiarką		pomiar sprawdzianem		typ gwintu			
średnica zewn. [mm]	średnica wewn. [mm]	ilość zwojów na cal	skok gwintu [mm]	całowy rurowy BSP BSPT	metryczny	całowy UNF UN UNS (JIC, ORFS)	całowy rurowy NPT NPTF
7.8 - 8.0	6.8 - 7.0		1		M8 x 1		
9.3 - 9.7	8.5 - 8.9	28	(0.91)	1/8"			
9.3 - 9.7	8.5 - 8.9	27	(0.95)				1/8"
9.7 - 9.9	8.2 - 8.6		1.5		M10 x 1.5		
9.7 - 9.9	8.7 - 9.1		1		M10 x 1		
10.9 - 11.1	9.7 - 10.0	20	(1.27)			7/16" - 20	
11.6 - 11.9	10.2 - 10.6		1.5		M12 x 1.5		
12.4 - 12.7	11.3 - 11.6	20	(1.27)			1/2" - 20	
12.9 - 13.1	11.4 - 11.9	19	(1.34)	1/4"			
12.9 - 13.1	11.4 - 11.9	18	(1.41)				1/4"
13.6 - 13.9	12.2 - 12.6		1.5		M14 x 1.5		
14.0 - 14.3	12.7 - 13.0	18	(1.41)			9/16" - 18	
15.6 - 15.9	14.2 - 14.6		1.5		M16 x 1.5		
16.3 - 16.6	14.9 - 15.4	19	(1.34)	3/8"			
16.3 - 16.6	14.9 - 15.4	18	(1.41)				3/8"
17.1 - 17.4	15.8 - 16.1	16	(1.59)			11/16" - 16	
17.6 - 17.9	16.2 - 16.6		1.5		M18 x 1.5		
18.7 - 19.0	17.3 - 17.6	16	(1.59)			3/4" - 16	
19.6 - 19.9	18.2 - 18.6		1.5		M20 x 1.5		
20.3 - 20.6	18.9 - 19.3	16	(1.59)			13/16" - 16	
20.5 - 20.9	18.6 - 19.0	14	(1.81)	1/2"			
20.7 - 21.1	18.3 - 18.7	14	(1.81)				1/2"
21.6 - 21.9	20.2 - 20.6		1.5		M22 x 1.5		
22.0 - 22.2	20.2 - 20.5	14	(1.81)			7/8" - 14	
22.6 - 22.9	20.6 - 21.0	14	(1.81)	5/8"			
23.6 - 23.9	22.2 - 22.6		1.5		M24 x 1.5		
25.1 - 25.4	23.4 - 23.8	14	(1.81)			1" - 14	
25.6 - 25.9	24.2 - 24.6		1.5		M26 x 1.5		
26.1 - 26.4	24.1 - 24.5	14	(1.81)	3/4"			
26.3 - 26.7	23.7 - 24.1	14	(1.81)				3/4"
26.6 - 26.9	24.3 - 24.7	12	(2.12)			1.1/16" - 12	
26.6 - 26.9	24.6 - 25.0		2		M27 x 2		
26.6 - 26.9	25.2 - 25.6		1.5		M27 x 1.5		
27.6 - 27.9	26.2 - 26.6		1.5		M28 x 1.5		
29.6 - 29.9	27.4 - 27.8		2		M30 x 2		
29.6 - 29.9	28.2 - 28.6		1.5		M30 x 1.5		
29.8 - 30.1	27.6 - 27.9	12	(2.12)			1.3/16" - 12	
29.8 - 30.2	27.8 - 28.1	14	(1.81)	7/8"			
32.6 - 32.9	30.5 - 30.9		2		M33 x 2		
32.6 - 32.9	31.2 - 31.6		1.5		M33 x 1.5		