

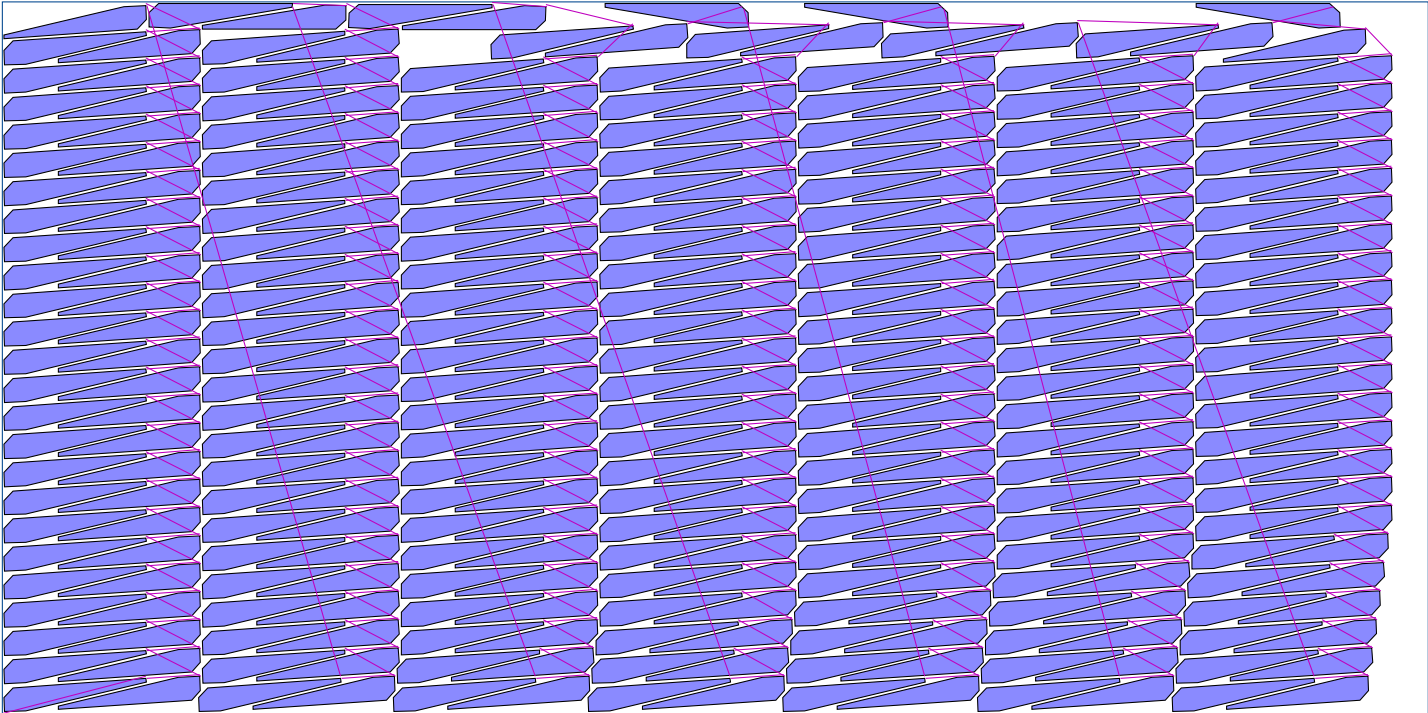



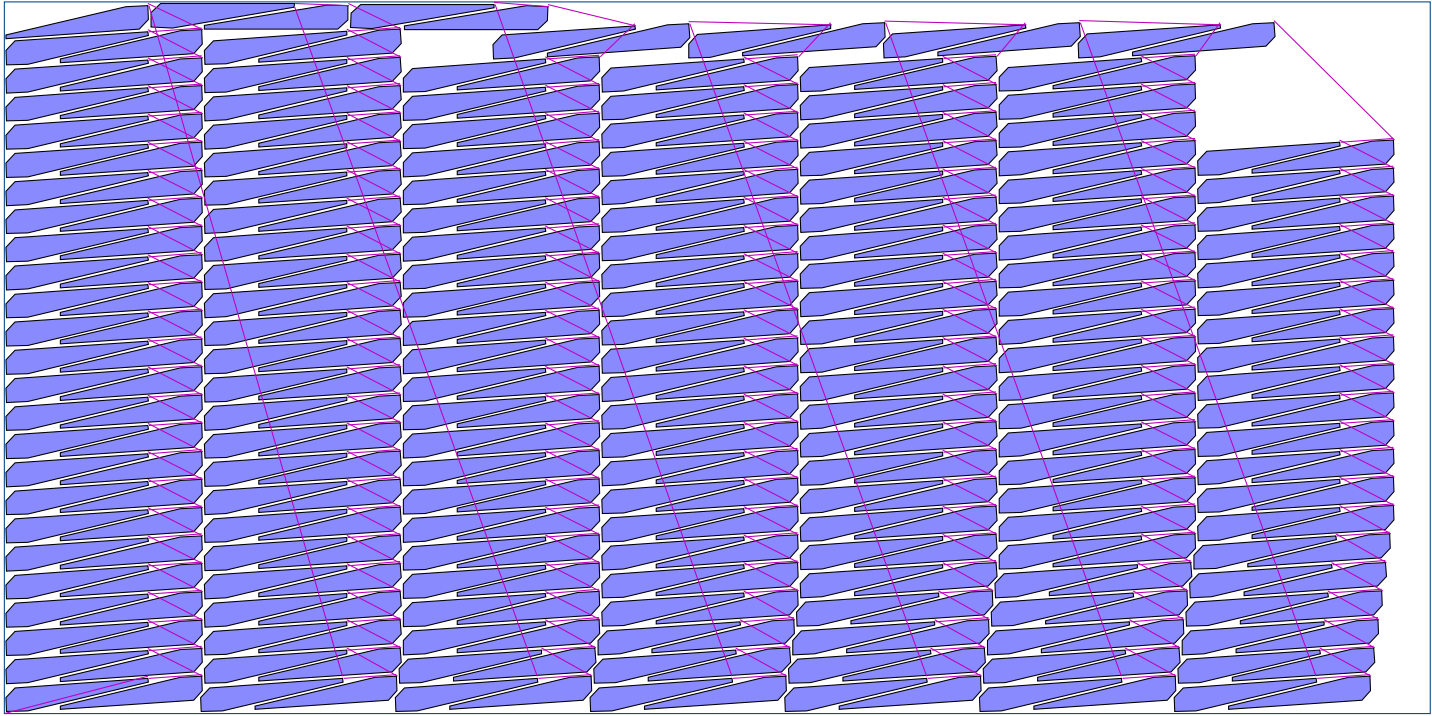



PF v4.2.4   Program		klindl1	Machine	AJAN	
	Size	4000 X 2000 X 15	Technology	PLASMA	
	Mat.type	MS80A - 1 - 15	Repeats	69	
	Sheet	SHEET	Store position		
Remnant name					
Supplier	Customer		Documentation		Sheet N°: 8



Run time								
Cutting time	04:59:28		Time marking	00:00:00	Time leadin	00:32:14		
Rapid traverse	00:04:27		Cycle time to start the program	00:00:05	Total cutting time	05:36:14		
Nesting								
% waste	28,2%	27,4%	Used length	3898 mm	Used width	1995 mm		
Left edge	5		Area parts	5,74 m2	Area waste	0,0 m2		
Bottom edge	5		Weight parts	672,0 kg	Weight waste	0,0 kg		
Right edge	5		Cutting length	302544 mm	No. contours	343		
Top edge	5		Length of marking	0 mm	Part spacing	7		
	1   klindl							
	Qty:343/23667/24000(79X400)							
	868 mm							
N°	Part name		Customer	Description	Rectangle	Quantity	net weight	Cutting time
1	klindl				79 X 400	343	1,959	00:00:52

PF v4.2.4   Program		klindl2	Machine	AJAN	
	Size	4000 X 2000 X 15	Technology	PLASMA	
	Mat.type	MS80A - 1 - 15	Repeats	1	
	Sheet	SHEET	Store position		
Remnant name					
Supplier	Customer		Documentation		Sheet N°: 10



Run time							
Cutting time	04:50:44		Time marking		00:00:00	Time leadin	00:31:18
Rapid traverse	00:04:22		Cycle time to start the program		00:00:05	Total cutting time	05:26:29
Nesting							
% waste	30,3%	29,5%	Used length	3898 mm	Used width	1995 mm	
Left edge	5		Area parts	5,58 m2	Area waste	0,0 m2	
Bottom edge	5		Weight parts	652,4 kg	Weight waste	0,0 kg	
Right edge	5		Cutting length	293722 mm	No. contours	333	
Top edge	5		Length of marking	0 mm	Part spacing	7	
	1   klindl						
	Qty:333/24000(79X400)						
	868 mm						
N°	Part name	Customer	Description	Rectangle	Quantity	net weight	Cutting time
1	klindl			79 X 400	333	1,959	00:00:52