

Gwint metryczny M		Gwint drobnozwojny MF		Gwint calowy Whitworth'a (BSW)		Gwint rurowy Whitworth'a (BSP)	
Wymiar gwintu	Średnica wiertła [mm]	Wymiar gwintu	Średnica wiertła [mm]	Wymiar gwintu	Średnica wiertła [mm]	Wymiar gwintu	Średnica wiertła [mm]
M 1.0	0.75	M3x0.35	2.62	1/16	1.15	G1/16	6.80
M 1.2	0.95	M4x0.5	3.50	3/32	1.80	G1/8	8.80
M 1.4	1.10	M5x0.5	4.50	1/8	2.55	G1/4	11.80
M 1.6	1.25	M6x0.75	5.20	5/32	3.10	G3/8	15.25
M 1.8	1.45	M7x0.75	6.20	3/16	3.60	G1/2	19.00
M 2.0	1.6	M8x0.75	7.20	7/32	4.40	G5/8	21.00
M 2.2	1.75	M8x1	7.00	1/4	5.10	G3/4	24.50
M 2.5	2.05	M9x1	8.00	5/16	6.50	G7/8	28.25
M 3	2.50	M10x0.75	9.20	3/8	7.90	G1	30.75
M 3.5	2.90	M10x1	9.00	7/16	9.20	G1 1/8	35.50
M 4	3.30	M10x1.25	8.80	1/2	10.50	G1 1/4	39.50
M 5	4.20	M12x1	11.00	9/16	12.00	G1 3/8	42.00
M 6	5.00	M12x1.25	10.80	5/8	13.50	G1 1/2	45.25
M 7	6.00	M12x1.5	10.50	3/4	16.25	G1 5/8	49.50
M 8	6.80	M14x1.5	12.50	7/8	19.25	G1 3/4	51.00
M 9	7.80	M15x1.5	13.50	1	21.75	G2	57.00
M 10	8.50	M16x1	15.00	1 1/8	24.75	G2 1/4	63.00
M11	9.50	M16x1.5	14.50	1 1/4	27.75	G2 3/8	68.00
M12	10.20	M18x2	16.00	1 3/8	30.50	G2 1/2	73.00
M14	12.00	M20x1.5	18.50	1 1/2	33.50	G2 3/4	79.00
M16	14.00	M20x2	18.00	1 5/8	35.50	G3	85.00
M18	15.50	M22x1.5	20.50	1 3/4	39.00	G3 1/4	91.50
M20	17.50	M22x2	20.00	1 7/8	41.50	G3 1/2	98.00
M22	19.50	M24x1	23.00	2	44.50	G3 3/4	104.00
M24	21.00	M24x1	22.50	2 1/4	50.00	G4	110.50
M27	24.00	M24x1.5	22.00	2 1/2	56.50	-	-
M30	26.50	M24x2	24.50	2 3/4	62.00	-	-
M33	29.50	M26x1.5	25.50	3	68.00	-	-
M36	32.00	M27x2	25.00	-	-	-	-
M39	35.00	M28x1.5	26.50	-	-	-	-
M42	37.50	M30x2	28.00	-	-	-	-
M45	40.50	M33x2	31.00	-	-	-	-
M48	43.00	M36x1.5	34.50	-	-	-	-
M52	47.00	M36x2	34.00	-	-	-	-
M56	50.50	M39x3	36.00	-	-	-	-
M60	54.50	M42x1.5	40.50	-	-	-	-
M64	58.00	M45x1.5	43.50	-	-	-	-
M68	62.00	-	-	-	-	-	-